PUBLISHED: 27-JUL-2020
2019.0 DISCOVERY (LR), 501-08

EXTERIOR TRIM AND ORNAMENTATION

WINDSHIELD MOULDING CARRIER (G2719969)

REMOVAL AND INSTALLATION

76.43.37	MOULDING – A-PILLAR FINISHER – RENEW	ALL DERIVATIVES	0.50	USED WITHINS

REMOVAL

CAUTION:

To make sure that a high quality bond strength is achieved, makes sure the vehicle and ambient temperature is above 15°c.

NOTES:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1. Remove the windshield moulding.
   Refer to: Windshield Moulding (501-08 Exterior Trim and Ornamentation, Removal and Installation).

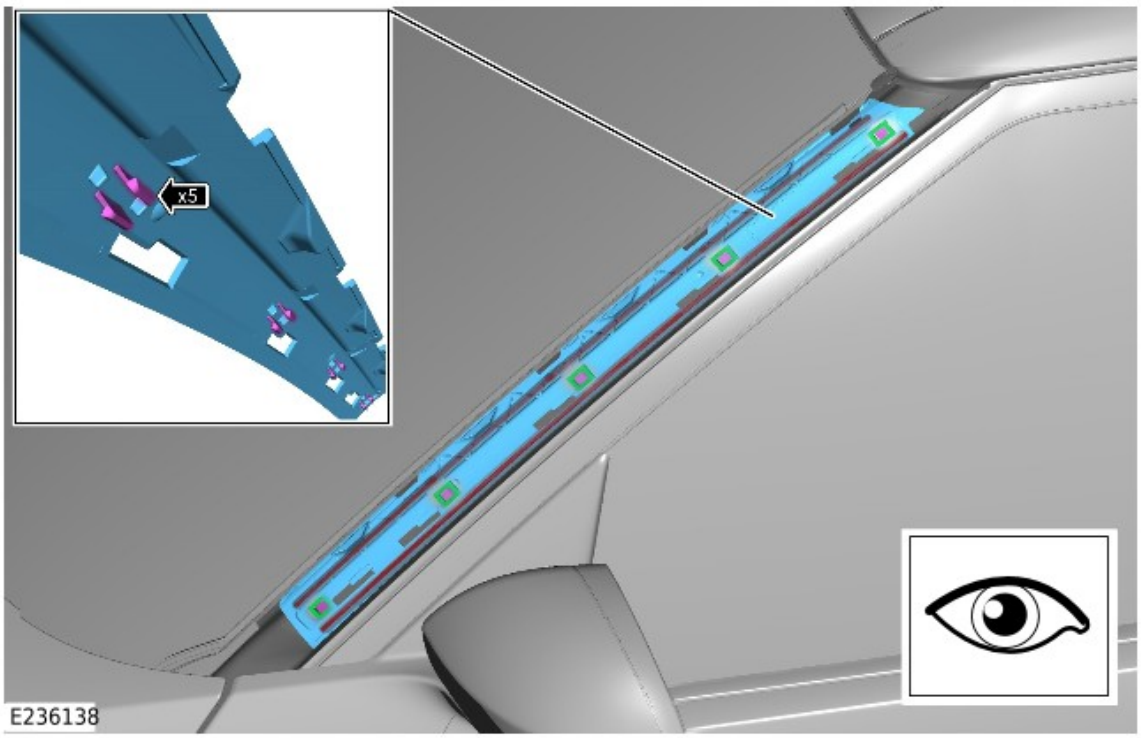
2.

WARNING:

Do not use a sharp blade to cut the PU adhesive and tape. Failure to follow this warning will cause paint damage.

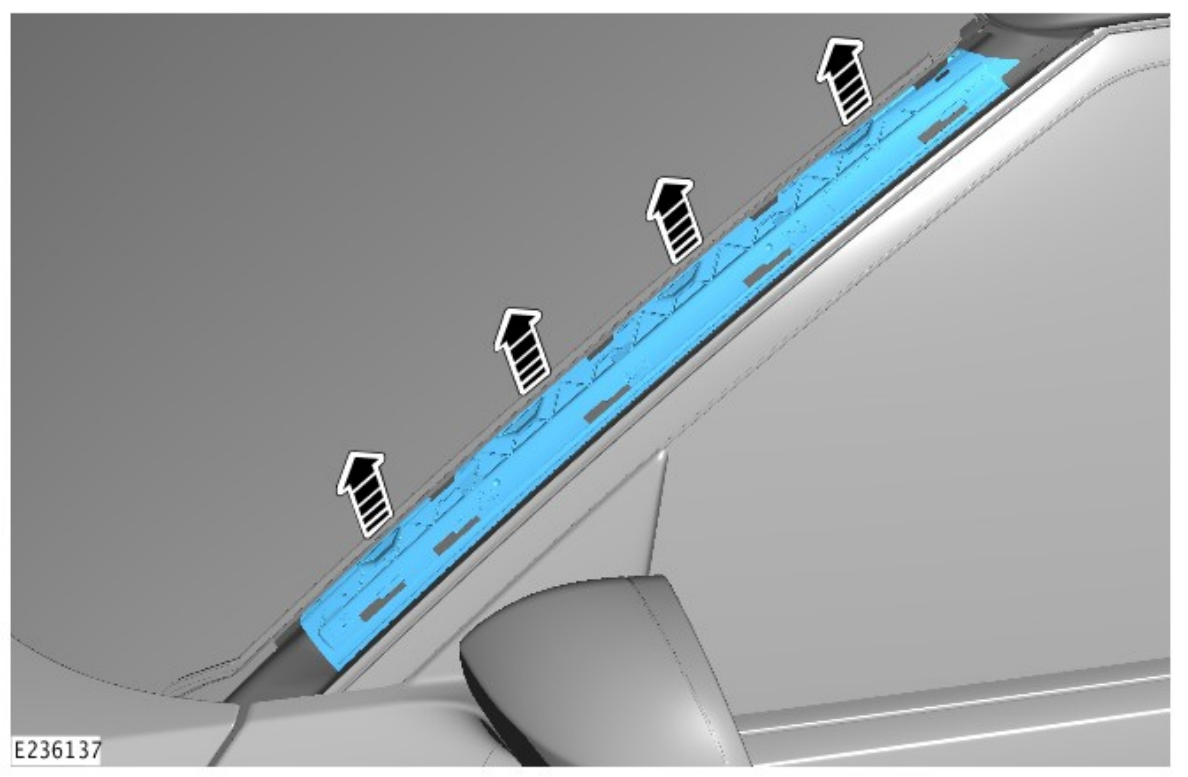
CAUTION:

Protect the surrounding paintwork.



- Use a fiber wire to cut through the PU adhesive and tape.
- Release the 5 clips while cutting downwards.

3.



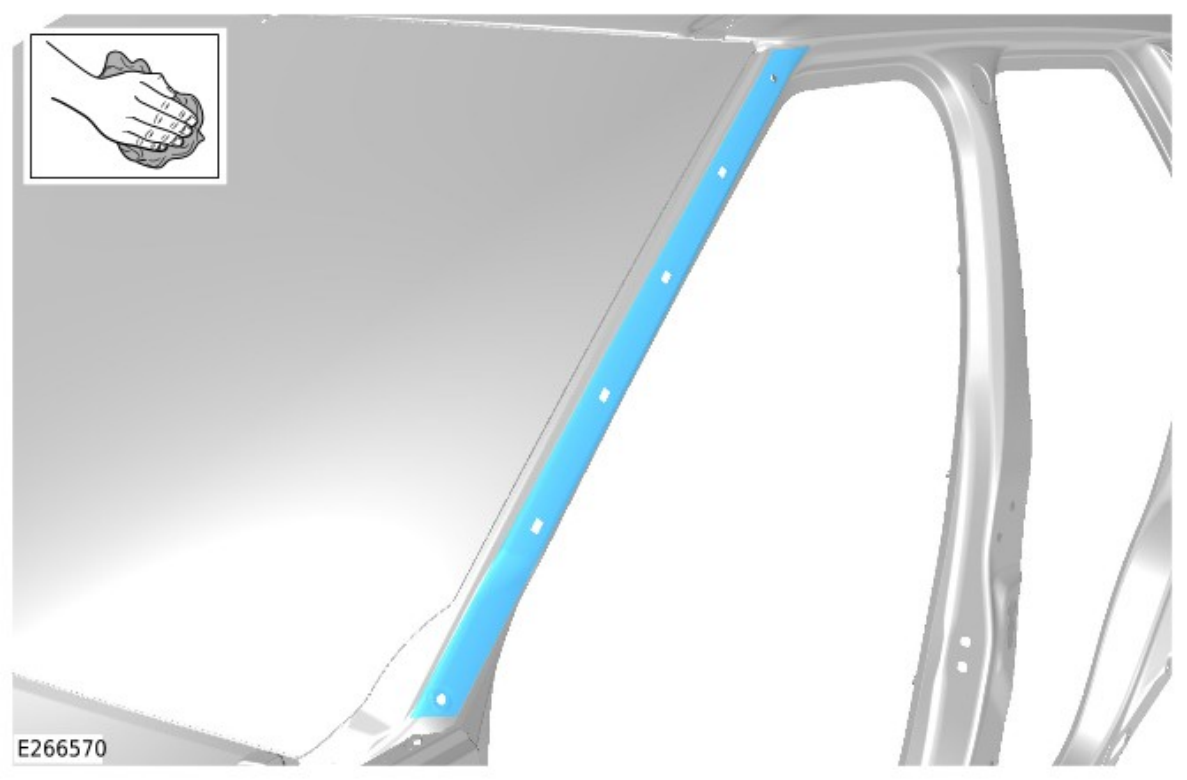
Remove the windshield moulding carrier.

INSTALLATION

1.

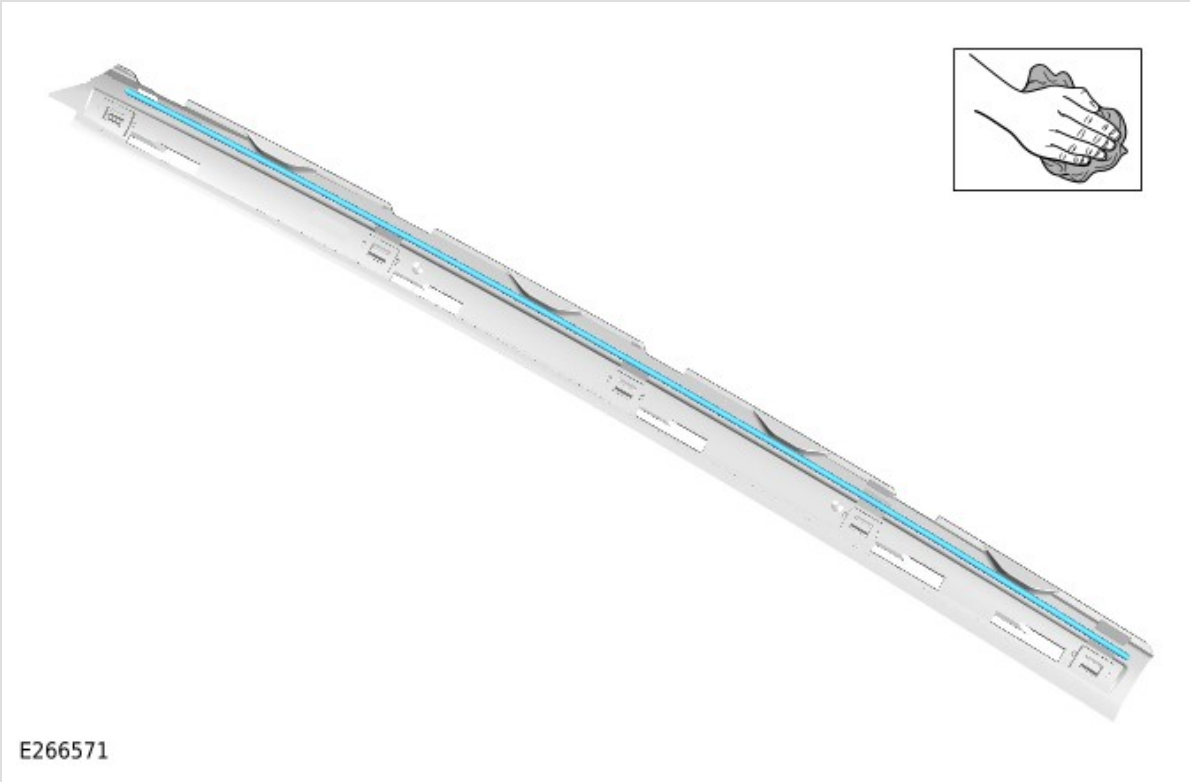
CAUTION:

Make sure that all residual sealant material is removed from the body.



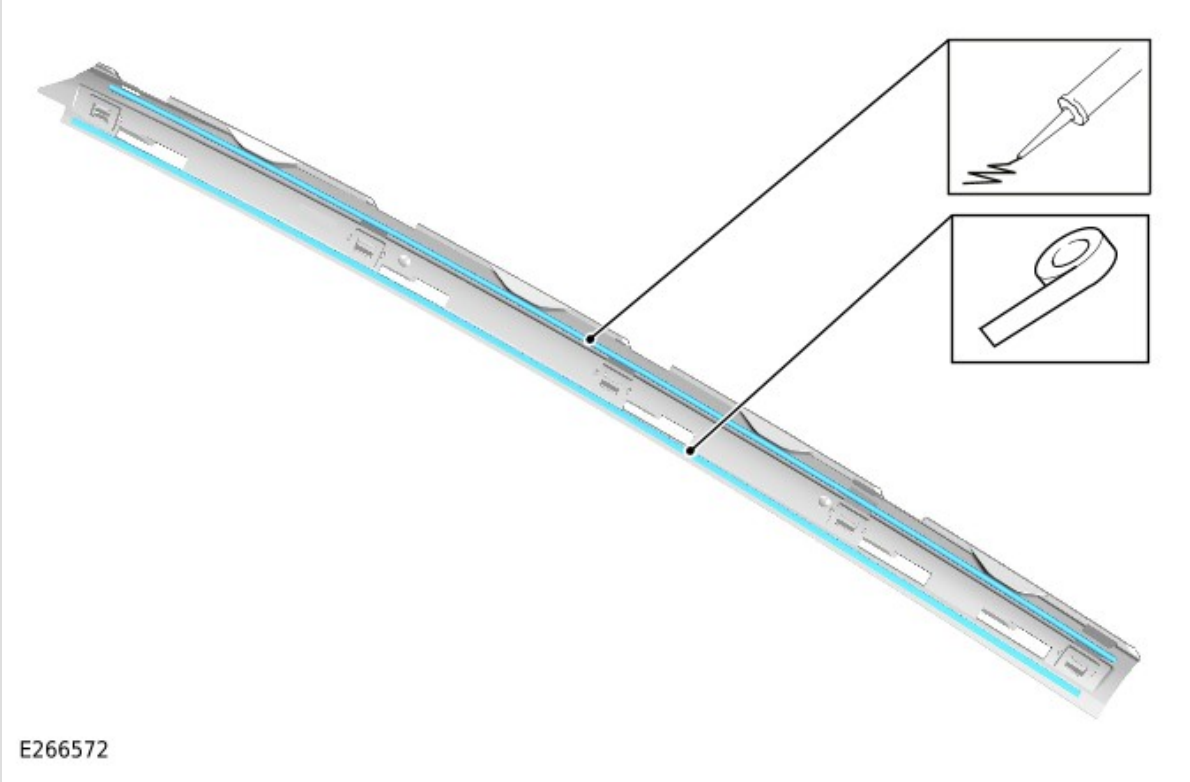
Clean the mating surfaces with a suitable cleaner.

2.



Clean the mating surfaces with a suitable cleaner.

3.

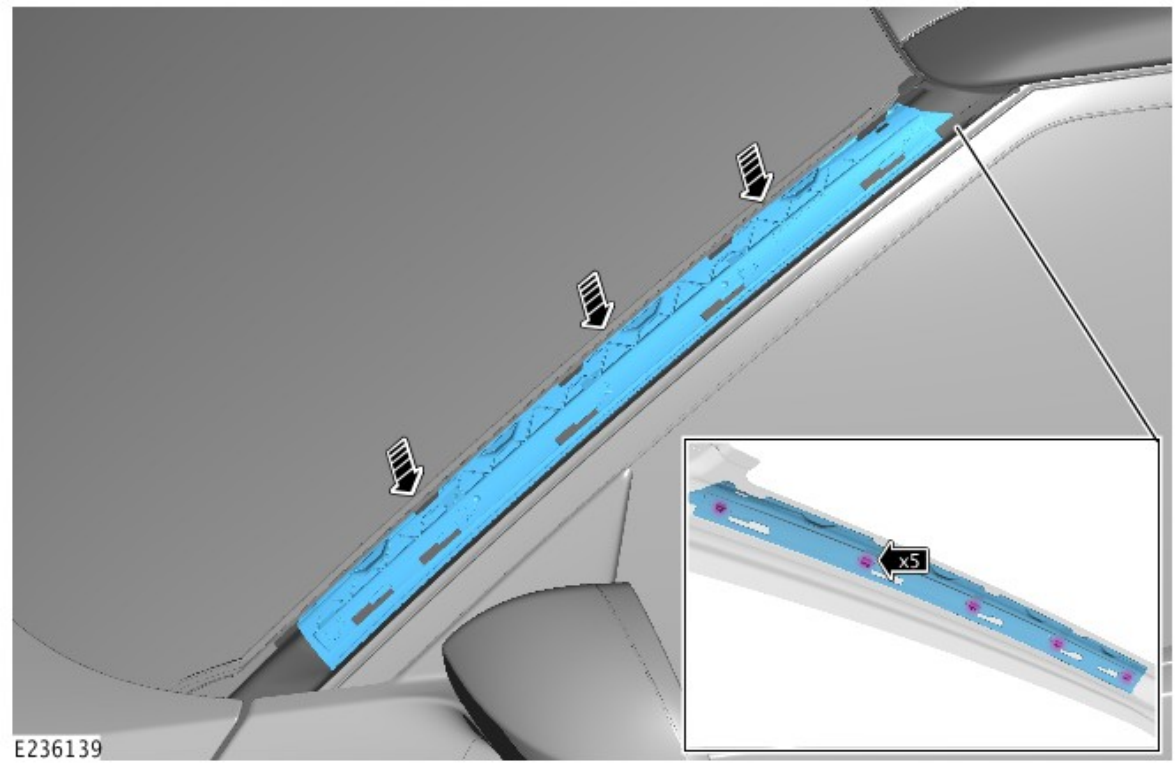


- Apply Jaguar Land Rover approved Sika adhesive 552 to the area shown on the carrier.
- Remove and discard the tape backing strip.

4.

CAUTION:

Make sure that the Sika adhesive 552 is allowed to cure for a minimum of 2 hours before installing the Windshield moulding.



- Align and install the windshield moulding carrier.
- Make sure that the 5 clips are engaged from top to bottom.
- Apply equal pressure from top to bottom along the carrier to make sure that the adhesive tape has secured correctly.

5. Install the windshield moulding.

Refer to: Windshield Moulding (501-08 Exterior Trim and Ornamentation, Removal and Installation).

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