

PREFACE

This manual offers all service specialist with professional techniques and technical skills of maintenance and repairing for PM50 & PM110. It provides a Detailed guide for those whom may concern with how to maintain, repair, Reassemble, and exchange parts of their scooters.

At every section, we illustrate each important point by assembling Procedures, explosive diagrams and photographs.

Although we have tried our best to make this manual as perfect as possible, please kindly inform us if any fault needs to be corrected in this manual.

Thank you for purchasing our POG scooters.

FACTORY :

Motive Power Industry Co.,Ltd.

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SCOOTER SPECIFICATION (1)

Name	PMX SPORT50	FRAME	STEEL
TYPE	PM-50D	SUSPENSION SYSTEM	
DIMENSION		FRONT	TELESCOPIC
TOTAL LENGTH	1820	REAR	UNIT-ABSORBER
TOTAL WIDTH	660	TRANSMISSION	
TOTAL HEIGHT	1090	PRIMARY RATIO	1
WHEELBASE	1220	SECONDARY RATIO	52/13*44/13
DRY WEIGHT	94KG	CLUTCH	C.V.T.
FRONT	37KG	TIRE	
REAR	57KG	FRONT	120/70-12
TOTAL	94KG	REAR	130/70-12
LOAD	2 PERSONS(110KG)	BRAKE SYSTEM	
LOADED WEIGHT		FRONT	DISC BRAKE
FRONT	69KG	REAR	DRUM BRAKE
REAR	135KG	LIGHT	
TOTAL	204KG	HEAD LIGHT(H/L)	12V-18W/18W*2
		TAIL LIGHT	12V-5W
CYCLE	2	BRAKING LIGHT	12V-21W
FUEL	UNLEADED	TURN LIGHT	12V-10W
CYLINDER NUMBER	1		
ARRANGEMENT	HORIZONTAL		
DISPLACEMENT	49C.C.		
BORE	∅40.0mm		
STROKE	39.2mm		
COMPRESSION RATIO	6.8:1		
MAX. POWER/RPM	3.0KW/7000RPM		
AMX. TORQUE/RPM	5.2N.m/6500RPM		
IDLE RPM	1900 ± 100		
IGNITION	CDI		
SPARK PLUG	NGK BP7HS		
COOLING	FORCE AIR		
STARTER	ELECTRIC、 KICK		
FUEL MIXING	OIL PUMP		
LUBRICATION	SEPARATED		
VEHICLT PERFORMANCE			
TOP SPEED	65KM/H		
FUEL CONSUMPTION	43KM/L		
CLIMBING ABILITY	20 °		

SCOOTER SPECIFICATION (2)

Name	PMX SPORT110	FRAME	STEEL
TYPE	PM-110D	SUSPENSION SYSTEM	
DIMENSION		FRONT	TELESCOPIC
TOTAL LENGTH	1820	REAR	UNIT-ABSORBER
TOTAL WIDTH	660	TRANSMISSION	
TOTAL HEIGHT	1090	PRIMARY RATIO	1
WHEELBASE	1220	SECONDARY RATIO	49*16*43/13
DRY WEIGHT	94KG	CLUTCH	C.V.T.
FRONT	37KG	TIRE	
REAR	57KG	FRONT	120/70-12
TOTAL	94KG	REAR	130/70-12
LOAD	2 PERSONS(110KG)	BRAKE SYSTEM	
LOADED WEIGHT		FRONT	DISC BRAKE
FRONT	69KG	REAR	DRUM BRAKE
REAR	135KG	LIGHT	
TOTAL	204KG	HEAD LIGHT(H/L)	12V-18W/18W*2
		TAIL LIGHT	12V-5W
CYCLE	2	BRAKING LIGHT	12V-21W
FUEL	UNLEADED	TURN LIGHT	12V-10W
CYLINDER NUMBER	1		
ARRANGEMENT	HORIZONTAL		
DISPLACEMENT	106.2C.C.		
BORE	∅52.0mm		
STROKE	50.0mm		
COMPRESSION RATIO	6.6:1		
MAX. POWER/RPM	5.7KW/7000RPM		
MAX. TORQUE/RPM	8.4N.m/6500RPM		
IDLE RPM	1900 ± 100		
IGNITION	CDI		
SPARK PLUG	NGK BP7HS		
COOLING	FORCE AIR		
STARTER	ELECTRIC, KICK		
FUEL MIXING	OIL PUMP		
LUBRICATION	SEPARATED		
VEHICLE PERFORMANCE			
TOP SPEED	82KM/H		
FUEL CONSUMPTION	38KM/L		
CLIMBING ABILITY	20 °		

2. Service information :

- (1) The operation notice
- (2) Locking torque value
 - a. For engine
 - b. For chassis
 - c. Others
- (3) Lubrication instruction
 - a. For engine
 - b. For chassis
 - c. Wheel bearing
- (4) Wiring diagram
- (5) Troubleshooting
 1. Difficult starting or can't
 2. Weak acceleration
 3. Engine running unsmoothly (low speed)
 4. Engine running unsmoothly (high speed)
 5. Clutch, drive, driven pulley
 6. Handlebar steering astrayed when running
 7. Front, rear damper not balanced
 8. Bad braking
 9. Oil indicator malfunction
 10. Fuel indicator malfunction
 11. The starting motor malfunction
 12. No sparking
 13. Charging abnormal

(1)The operation notice :

- 1.For parts like the gasket, o-ring, clips and circlets, please change a new part whenever re-assembled.
- 2.When trying to tighten screws or nuts, please lock tightly according to each recommended locking torque and in the sequence of the"X" pattern.
- 3.Please use PGO recommended parts.
- 4.After dismantling, please clean all parts involved or used for checking and grease all contact surfaces when reassembling.
- 5.Use grease recommended by P.G.O.
- 6.When removing battery, please disconnect the negative cable(-) first.
However, please connect the positive cable(+) first when assembling.
- 7.Before installing a new fuse, please be sure that the specification is correct.
- 8.After reassembling please re-confirm that all connecting point, locking parts, circuits, polar characteristics are functioning well befor selling out.

(2) Locking Torque Value:

1.Engine

No	Locking location	Thread dia (mm)	Locking torque kg-m	Remarks
1	Cylinder head	7	1.0~1.4	When the engine is cold
2	Flywheel plate	10	3.2~4.0	
3	Rear brake lever	6	1.0~1.2	
4	Driving pulley	10	3.2~4.0	
5	Clutch outer	10	3.5~4.0	
6	Right crankcase	6	1.0~1.2	
7	Drive gear box cover	6	1.0~1.2	
8	Left crankcase	6	1.0~1.2	
9	Draining and filler bolt	8	1.8	When the engine is cold
10	Inlet pipe	6	1.0~1.2	
11	Flywheel magneto	6	1.0~1.2	
12	Cooling fan	6	1.0~1.2	
13	Muffler nut on cylinder head	6	1.0~1.2	When the engine is cold
14	Starting motor	6	1.0~1.4	When the engine is cold
15	Spark plug	14	2.5~3.0	
16	Fan cover	6	1.0~1.2	
17	Fixed plate, drive clutch	6	1.0~1.4	
18	Nut of rear wheel axle	16	8.0~10.0	U TYPE NUT
19	Kick starter	6	1.0~1.2	
20	Muffler bolt on crankcase	8		

2.chassis

1	Steering stem nut	10mm	3.0~4.0	
2	Front axle nut	12mm	5.0~6.0	
3	Fixed nut fasten eng. and chassis	12mm	5.0~6.0	
4	Fixed bolt fasten hanger and chassis	10mm	3.5~4.5	
5	Rear shock absorber(upper)	10mm	3.0~4.5	
	Rear shock absorber(lower)	8mm	2.4~3.0	
6	Lock nut faster frt. brake disk and frt. wheel rim	8mm	2.0~3.0	
7	Lock bolt between frt. brake caliper and frt. absorber	8mm	2.0~3.0	
8	Lock bolt of frt braking hose	10mm	3.0~3.5	

3. Other parts: Please refer the following table:

Standard torque values:

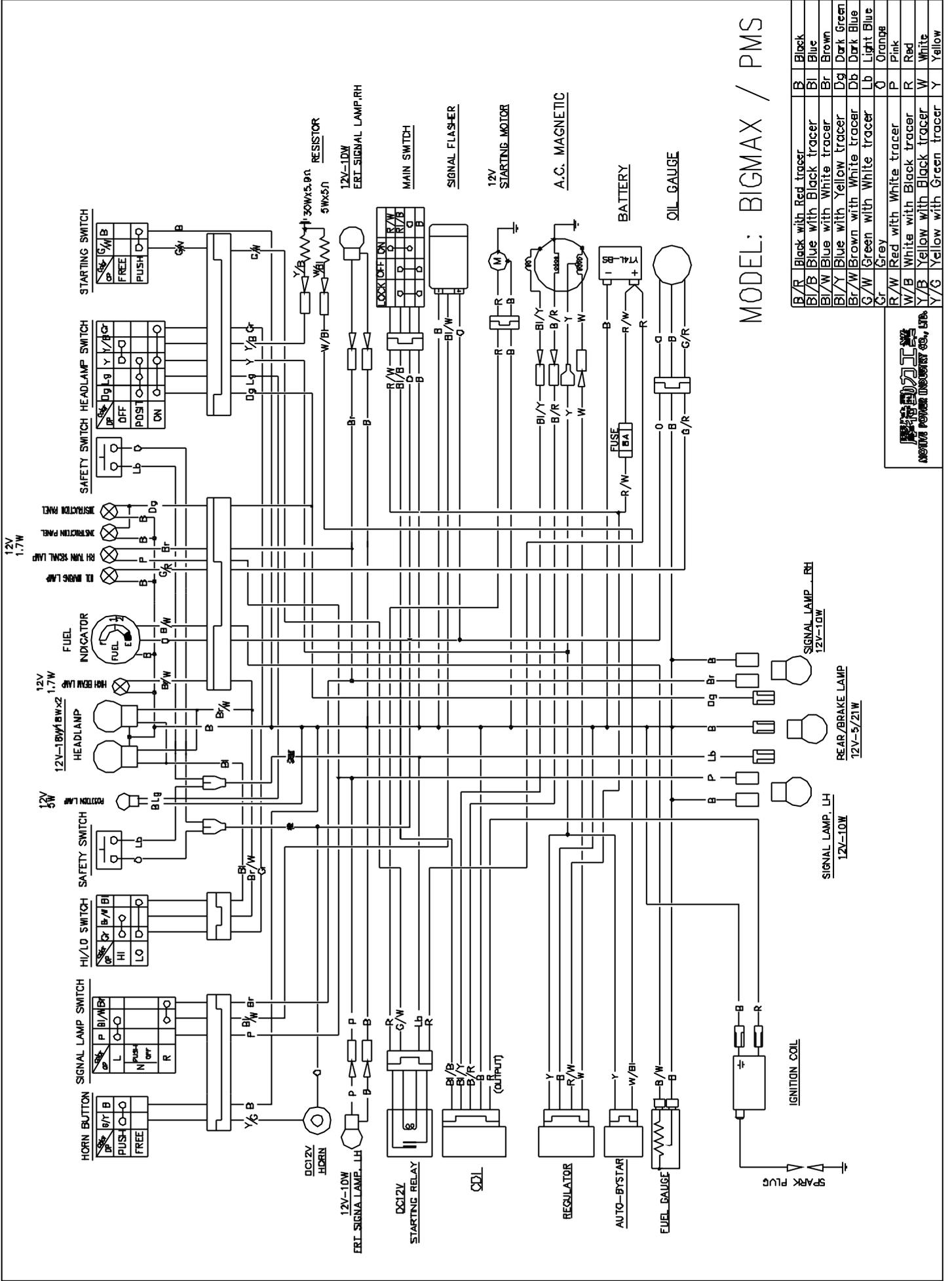
No	Item	Torque kg-m
1	5mm bolt and nut	0.45-0.6
2	6mm bolt and nut	0.8-1.2
3	8mm bolt and nut	1.8-2.5
4	10mm bolt and nut	3.4-4.0
5	12mm bolt and nut	5.0-6.0
6	5mm screw	0.35-0.5
7	6mm screw	0.7-1.1
8	6mm flange bolt and screw	1.0-1.4
9	7mm flange bolt and screw	1.0-1.4
10	8mm flange bolt and screw	2.0-3.0
11	10mm flange bolt and screw	3.0-4.0

B. Chassis parts



C. Wheel bearing part





MODEL: BIGMAX / PMS

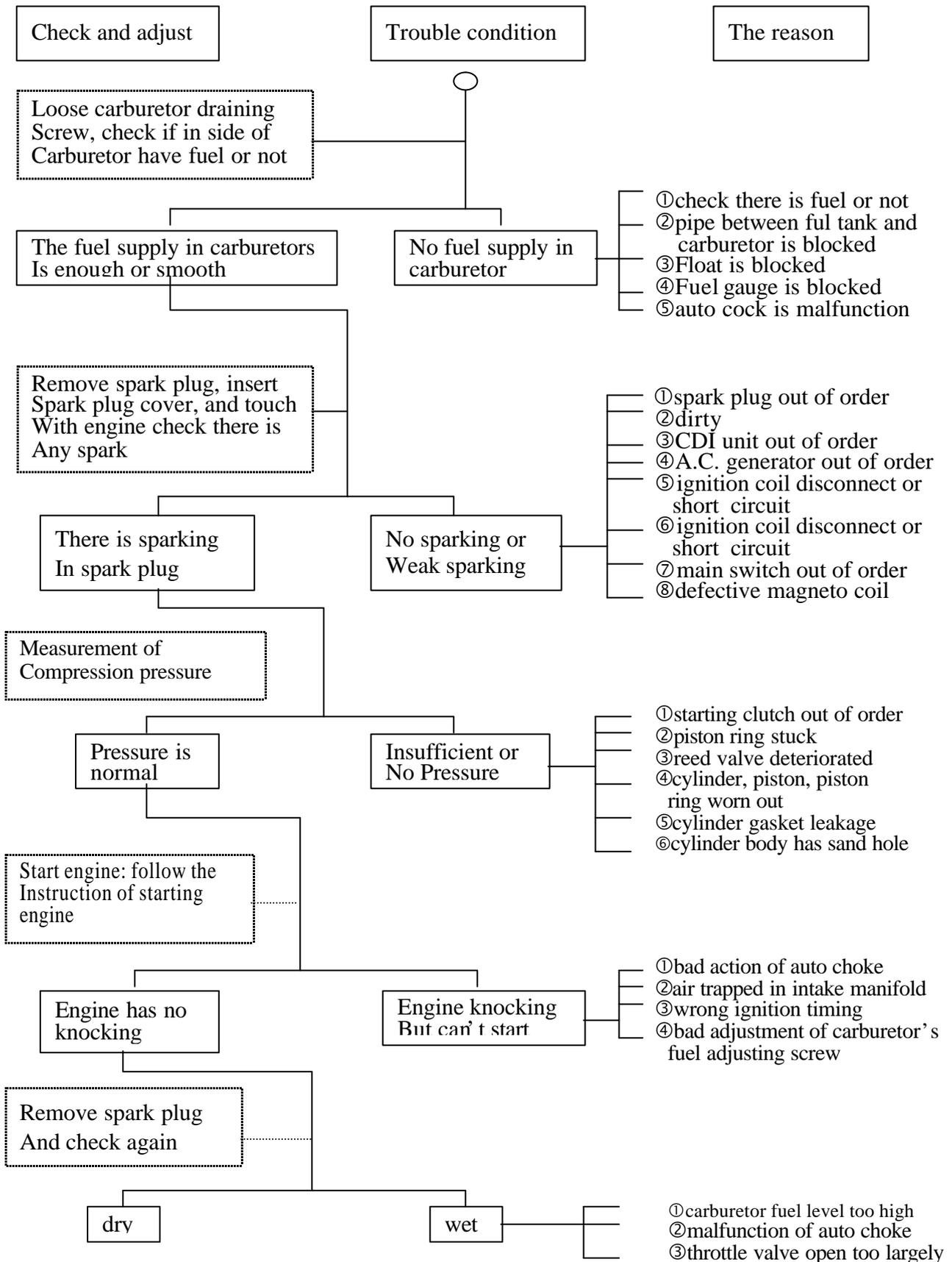
B/R	Black with Red tracer	B	Black
B/B	Blue with Black tracer	Bl	Blue
B/W	Blue with White tracer	Bl	Brown
Bl/Y	Blue with Yellow tracer	Dg	Dark Green
Br/W	Brown with White tracer	Db	Dark Blue
G/W	Green with White tracer	Lb	Light Blue
Gr	Grey	O	Orange
R/W	Red with White tracer	P	Pink
W/B	White with Black tracer	R	Red
Y/B	Yellow with Black tracer	W	White
Y/G	Yellow with Green tracer	Y	Yellow



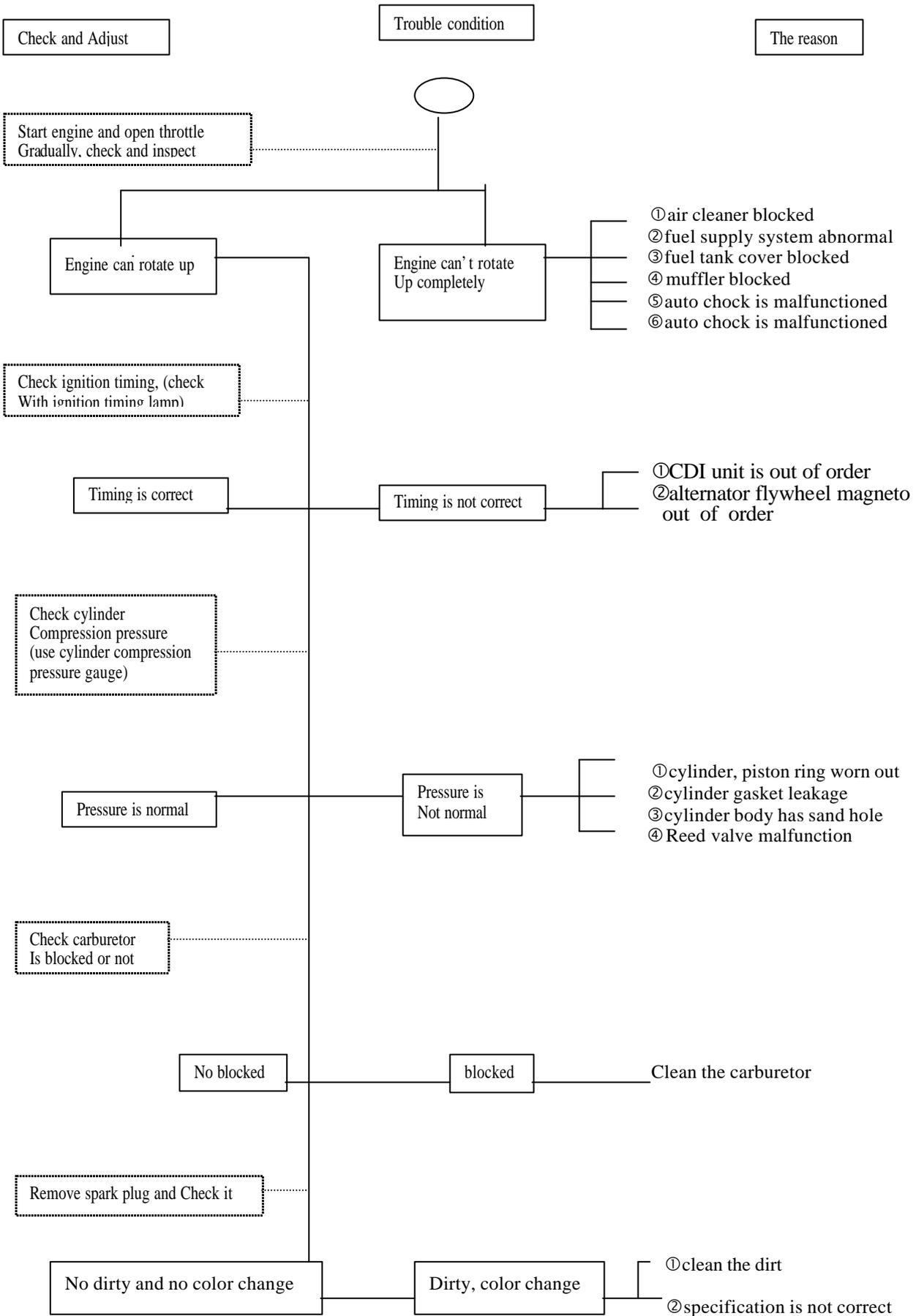
WESTERN POWER INDUSTRIES CO., LTD.

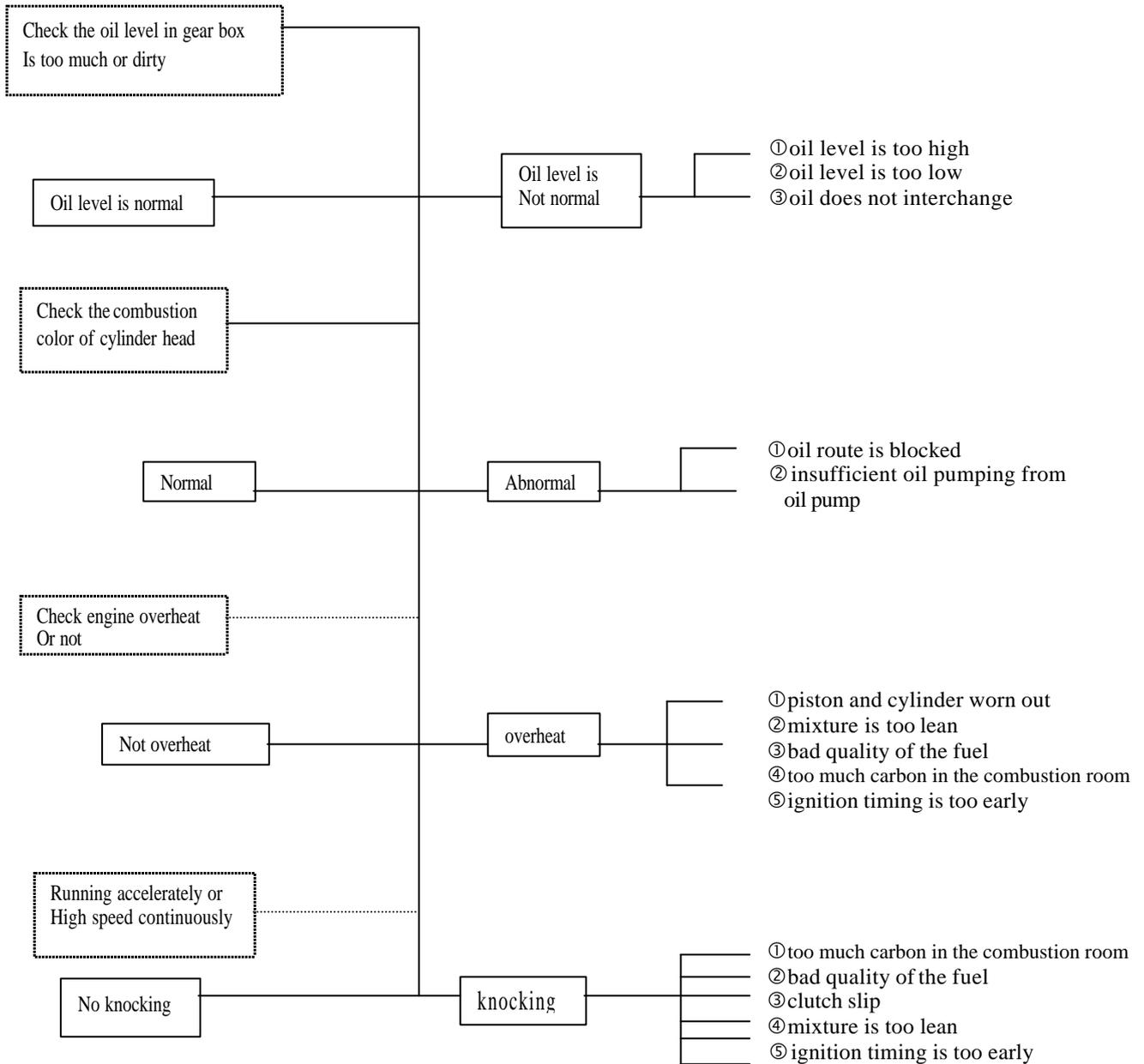
(5) Trouble shooting:

1. difficult starting or can't start:

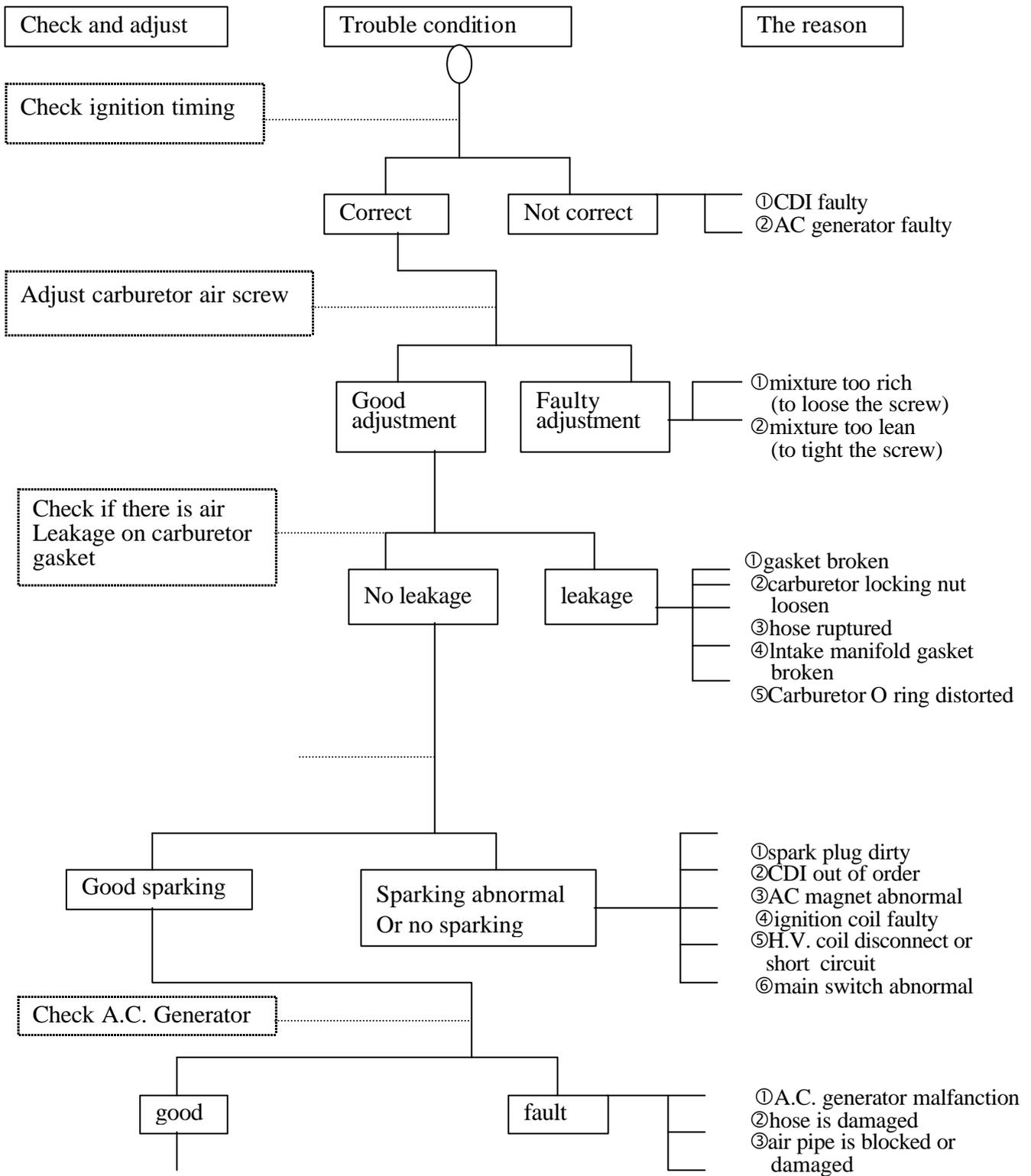


2. Weak acceleration:

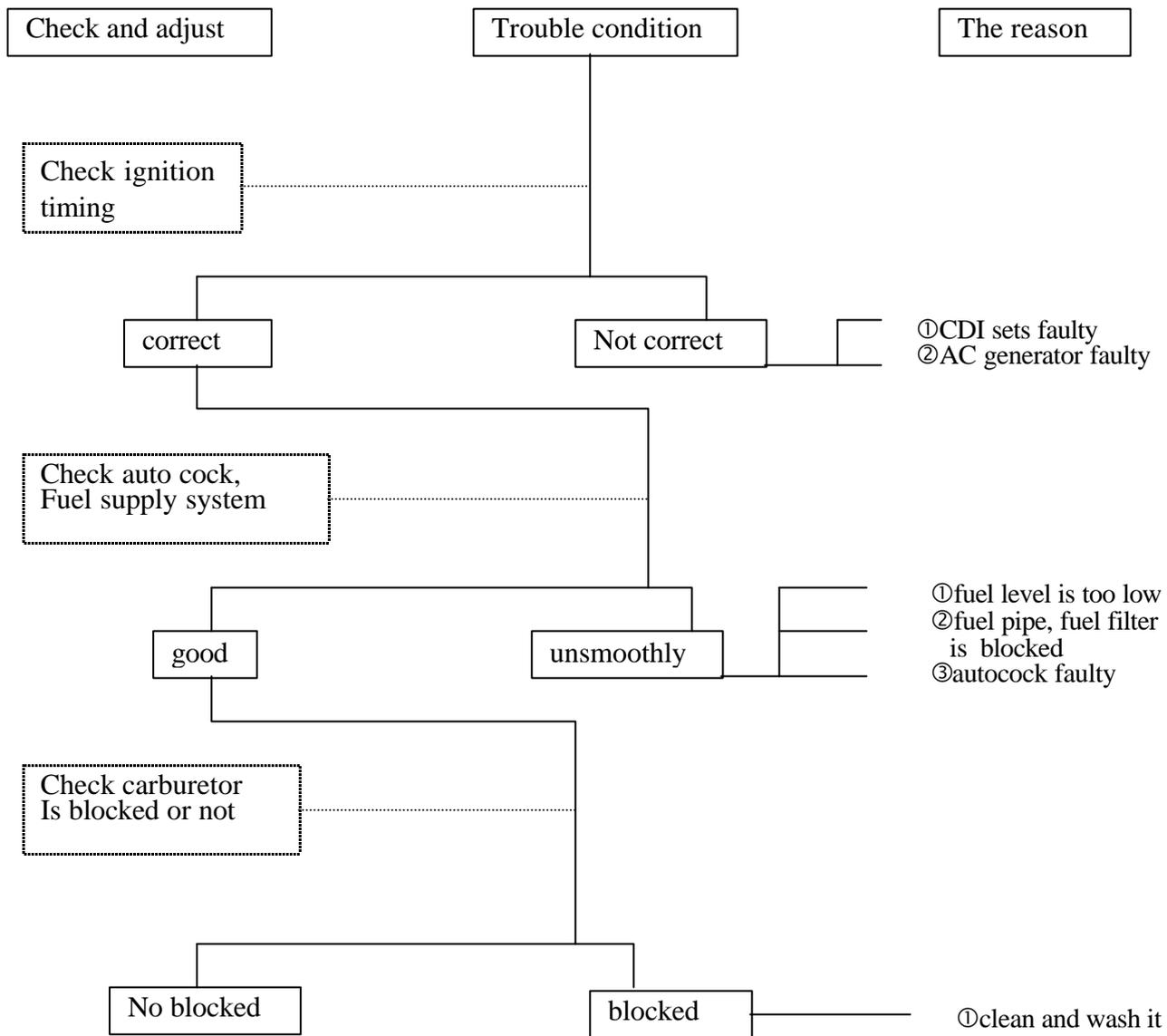




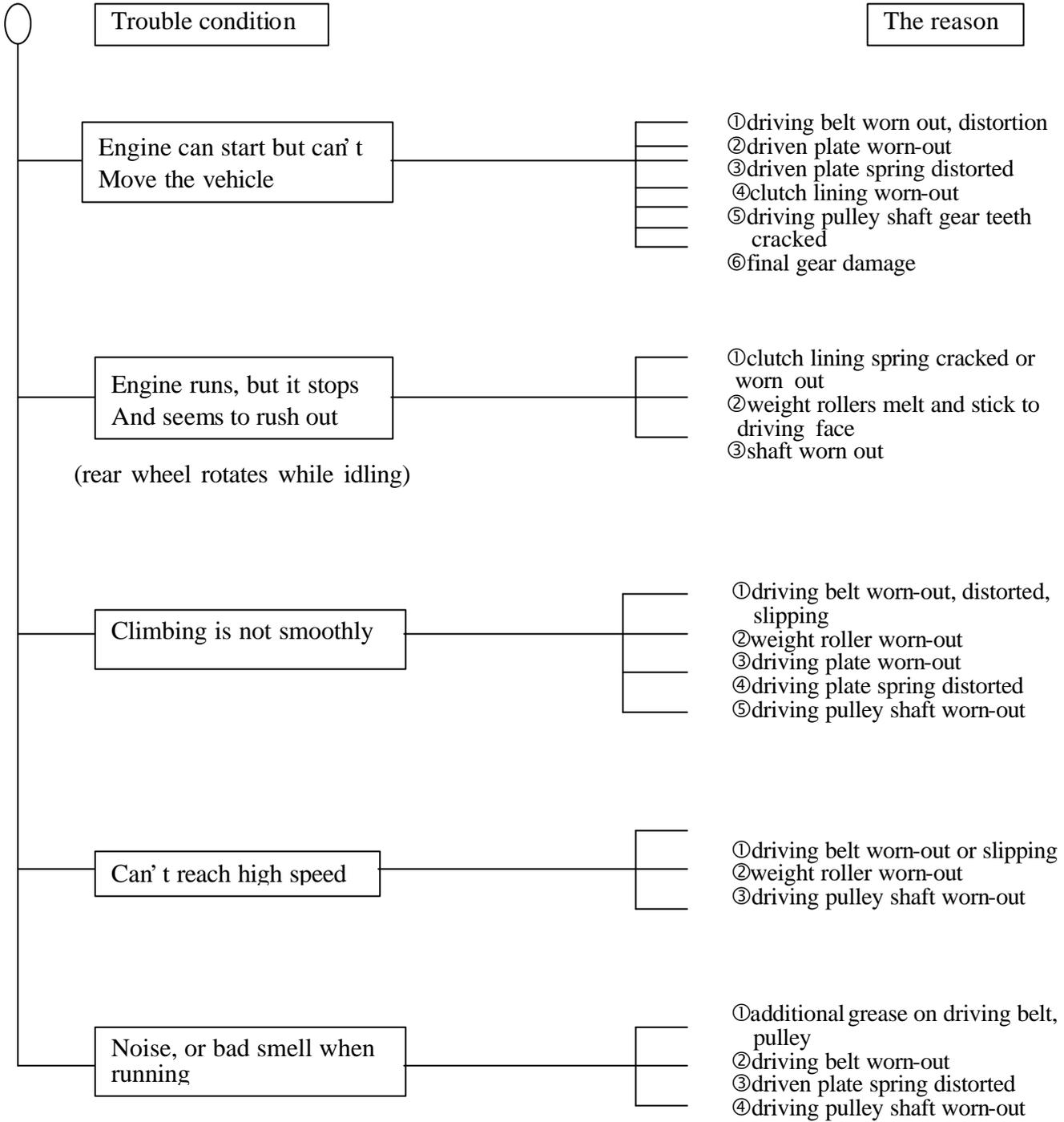
3.Engine running unsmoothly (low speed and idling)



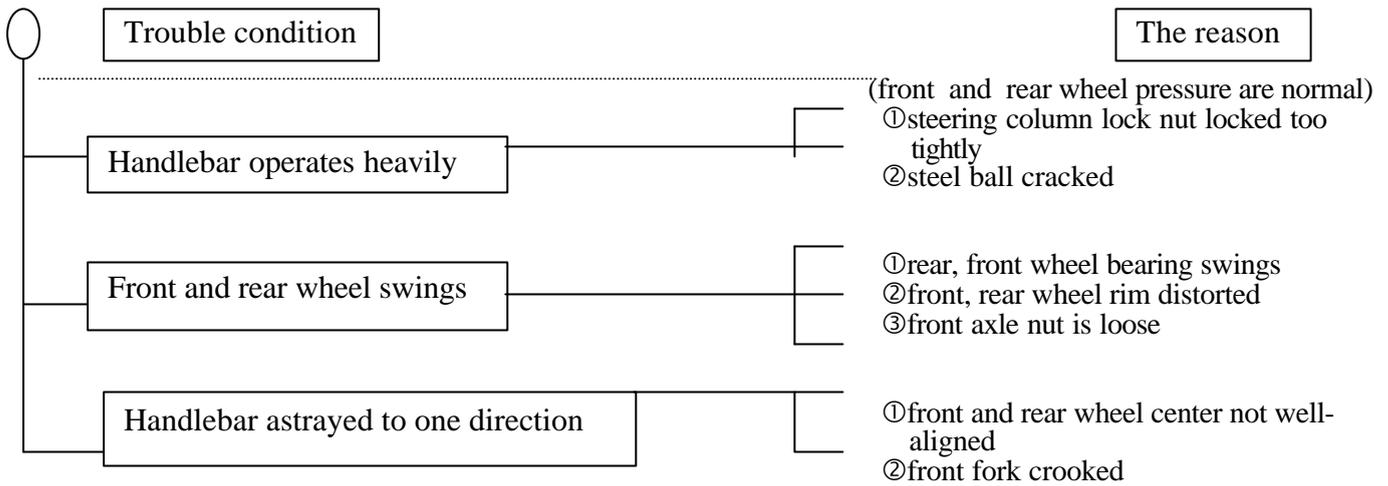
4.Engine running unsmoothly (high speed)



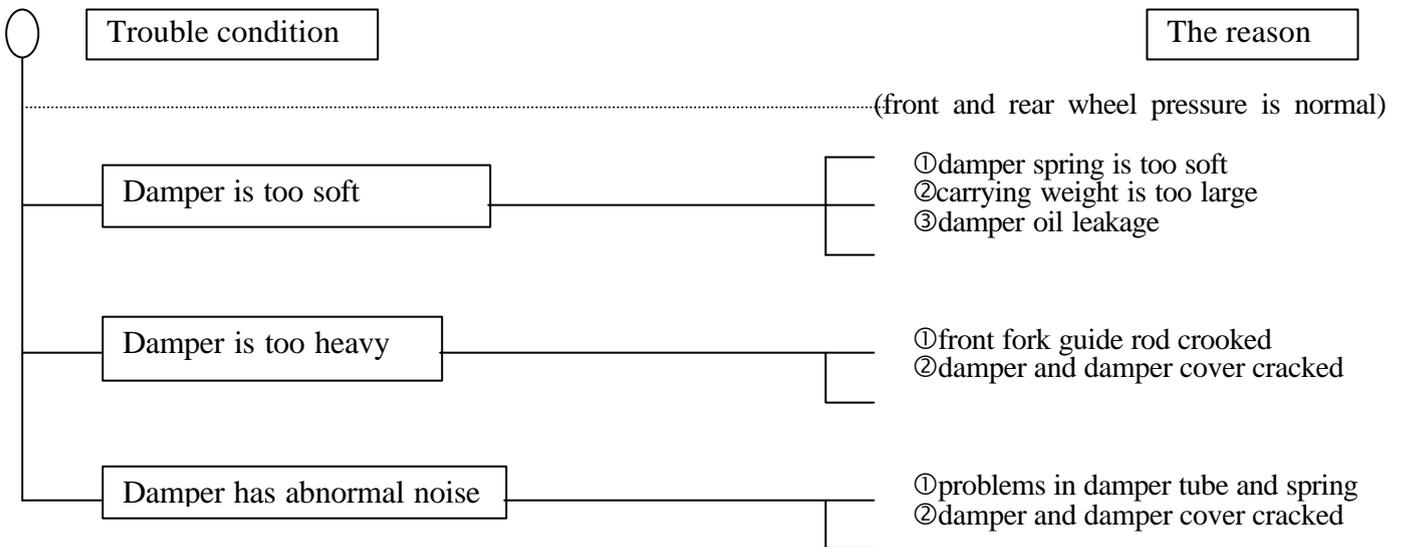
5. Clutch, drive and driven pulley



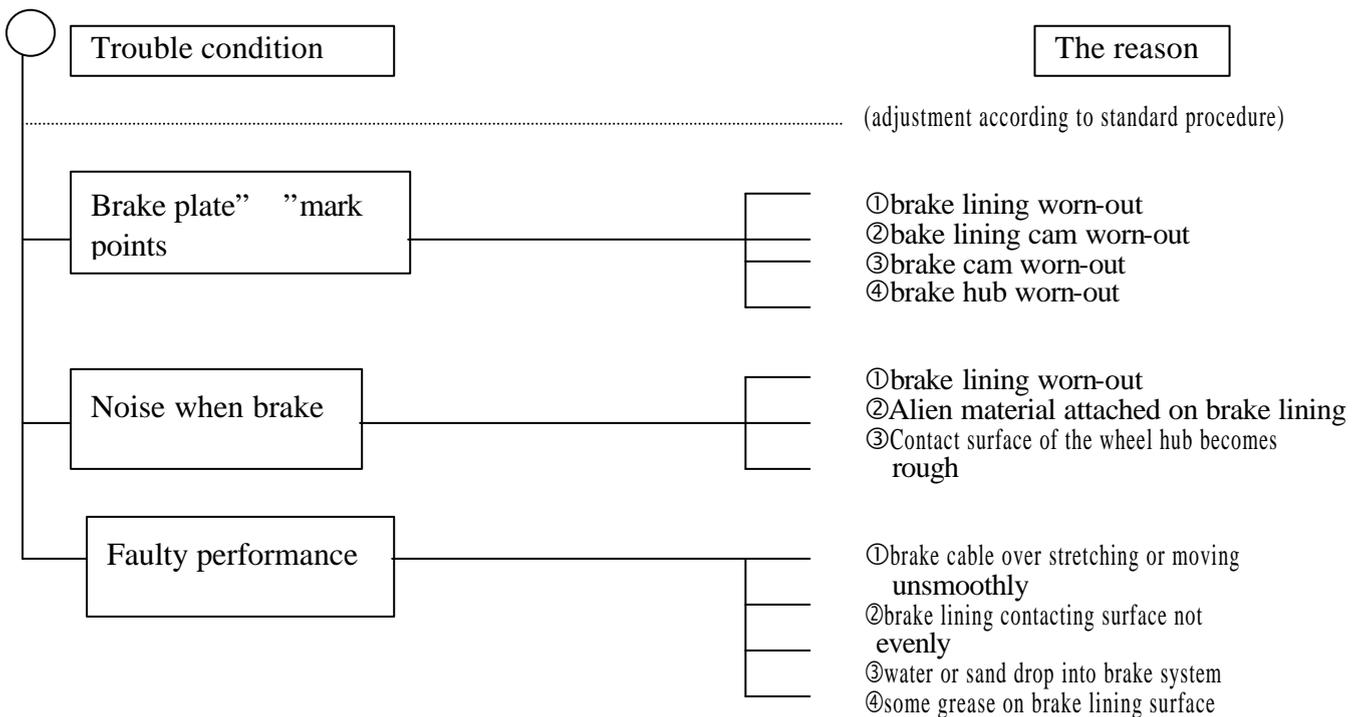
6. Handlebar steering astrayed when running.



7. Front, rear damper not in balanced

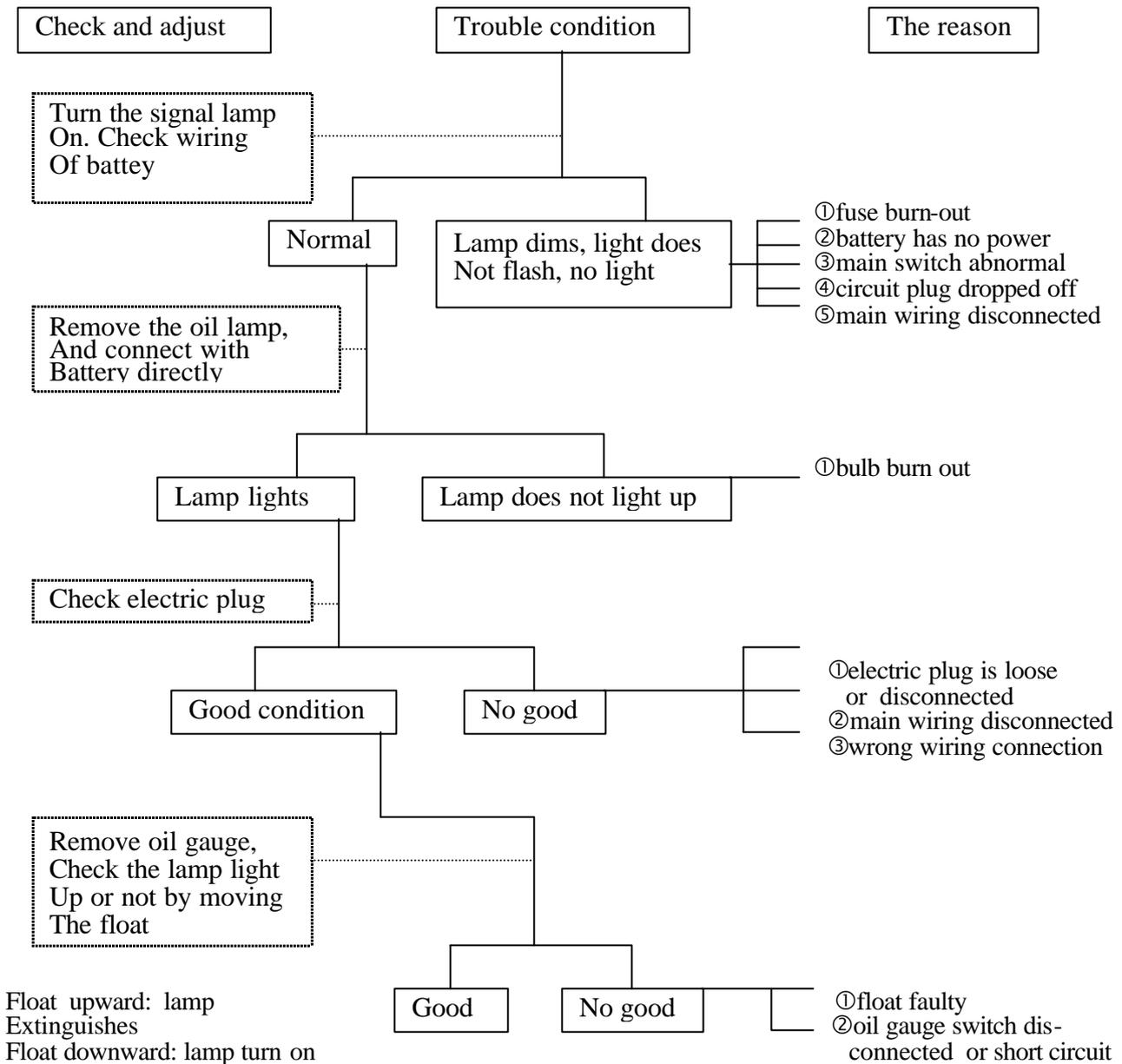


8. Brake disorder.

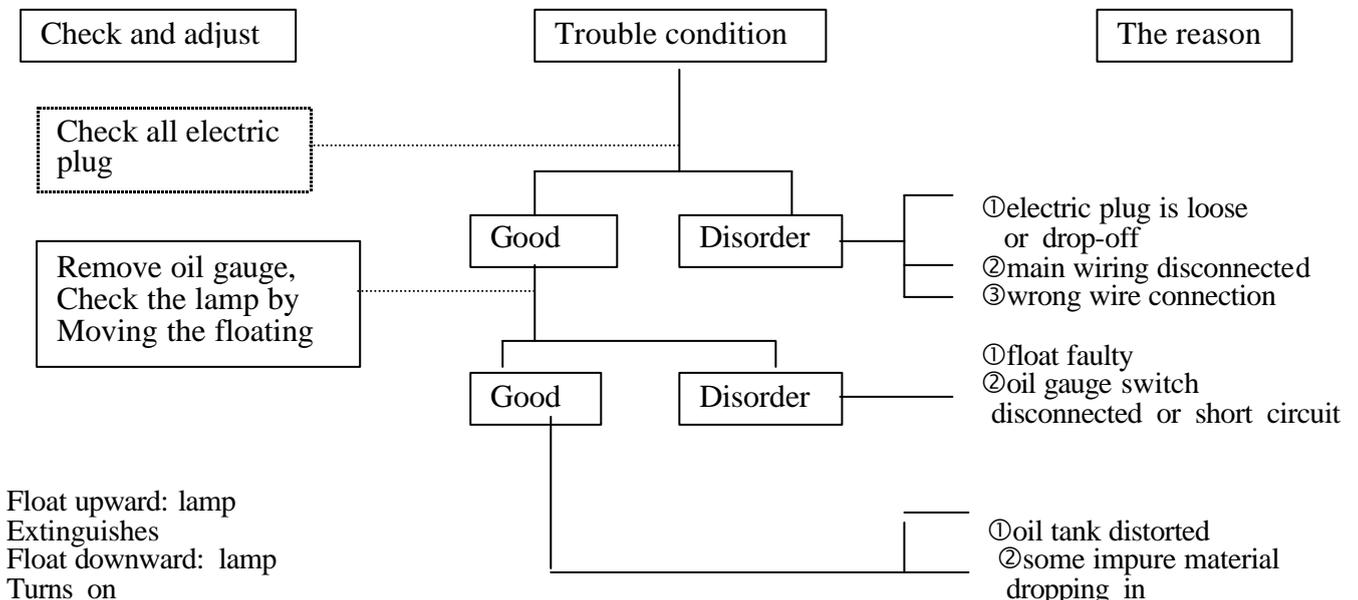


9. Oil indicator malfunction

(a) The oil lamp doesn't light up, (when the main switch is at "ON" position)

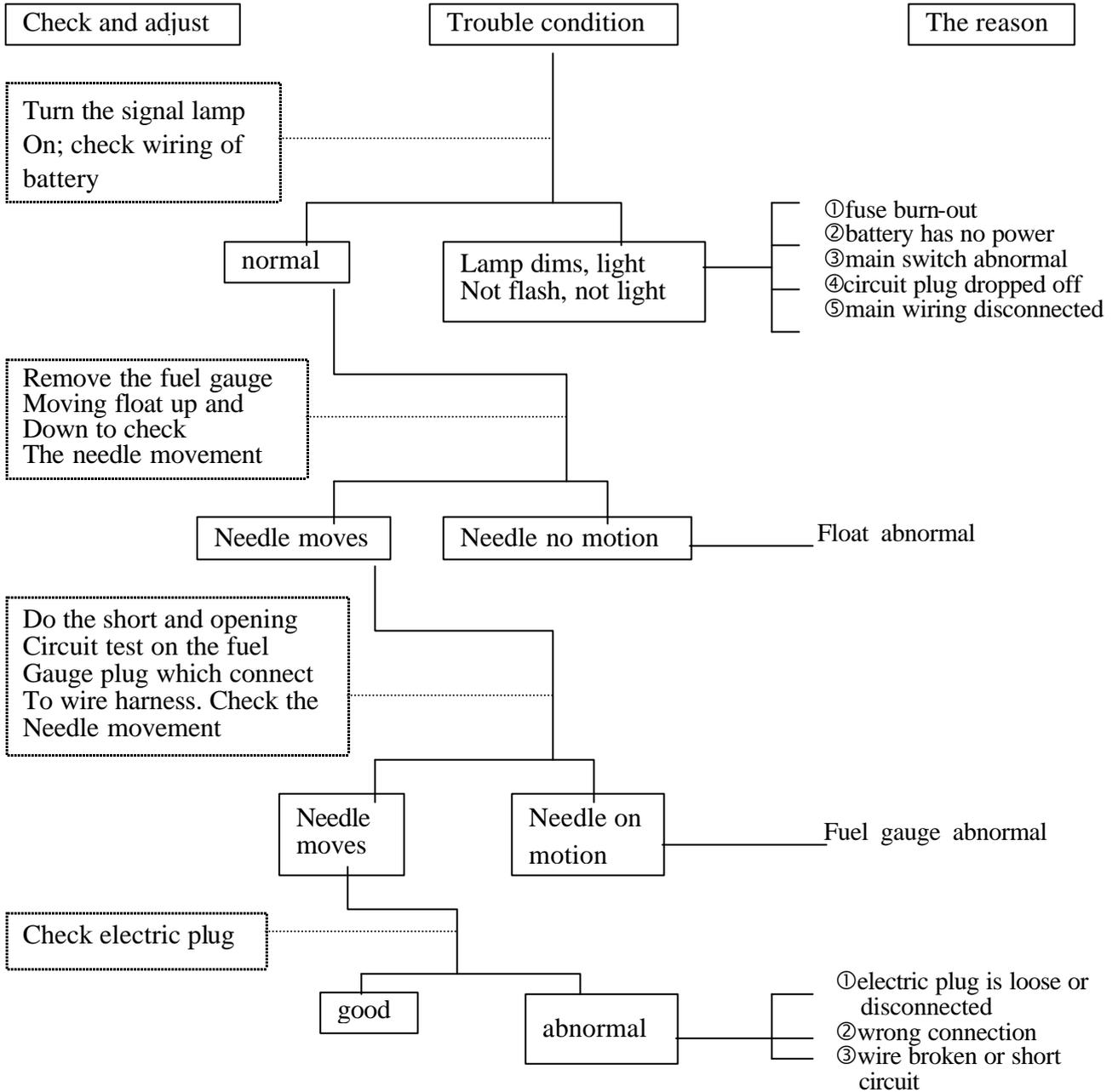


(b) Oil is enough but the indicator turns on all the time (when the main switch is "ON")

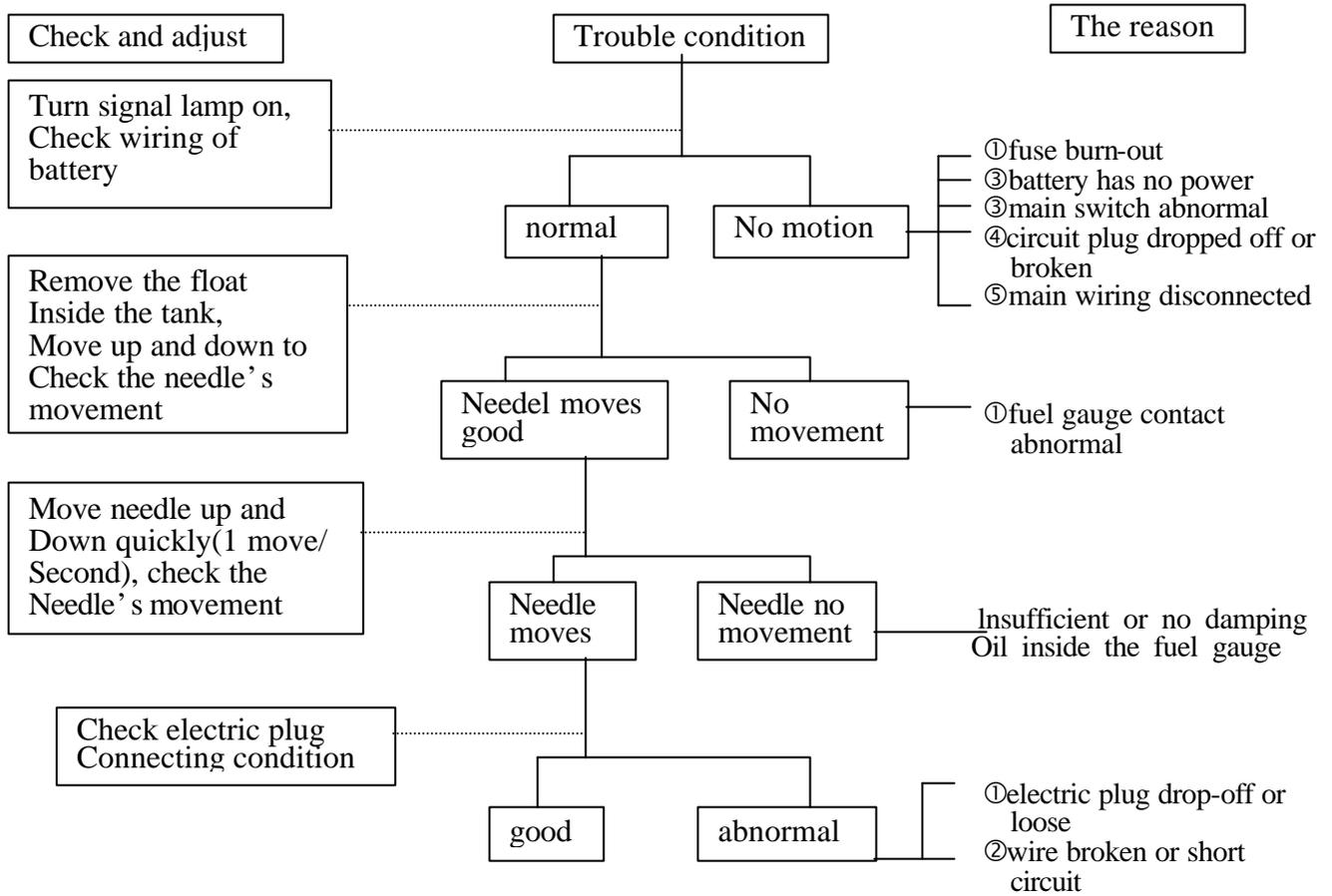


10. Fuel indication malfunction

(a) wrong fuel level indication (when the main switch is "ON")

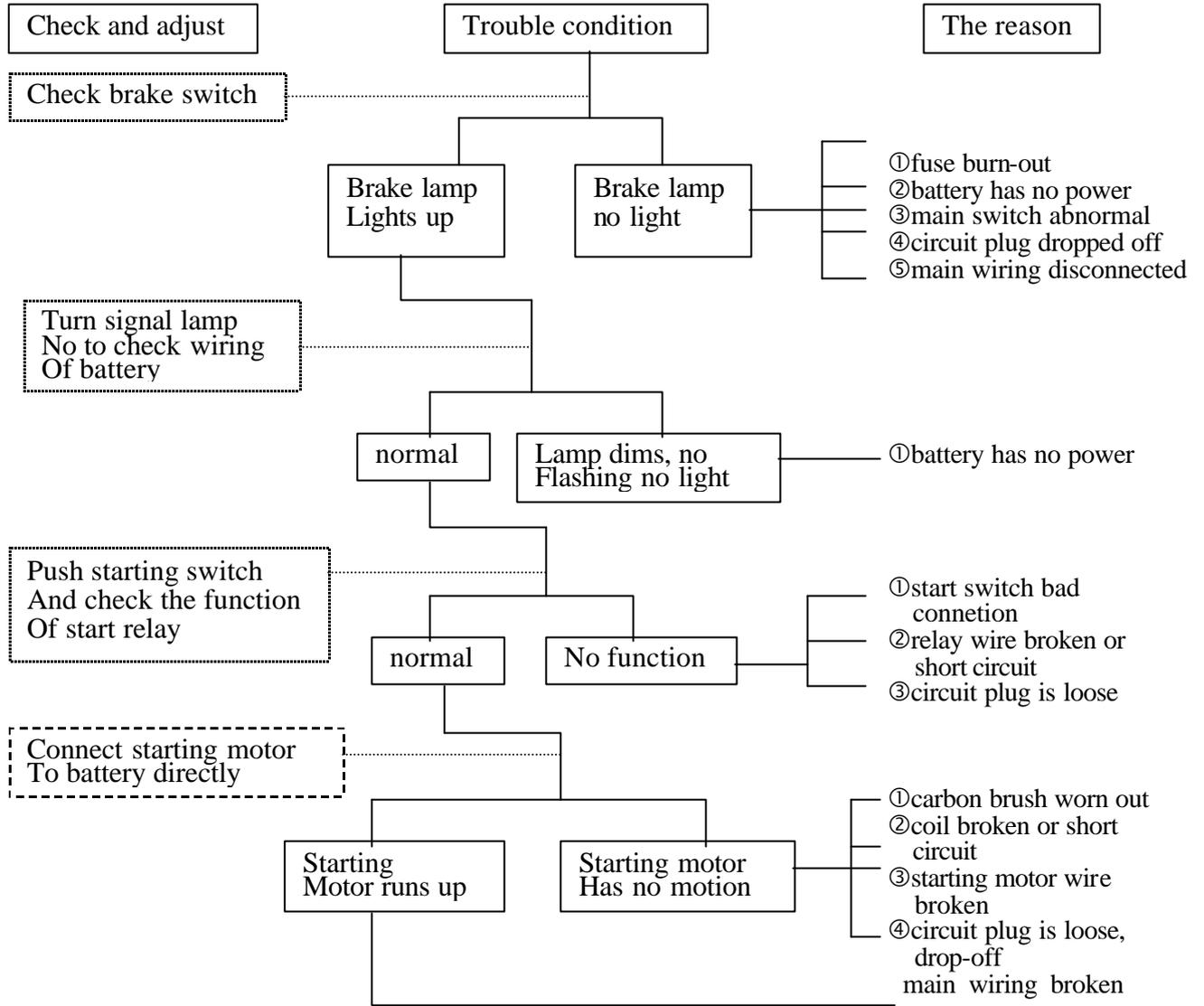


(b) Fuel gauge needle is not steady and sometimes moves up and down (when the main switch is "ON")

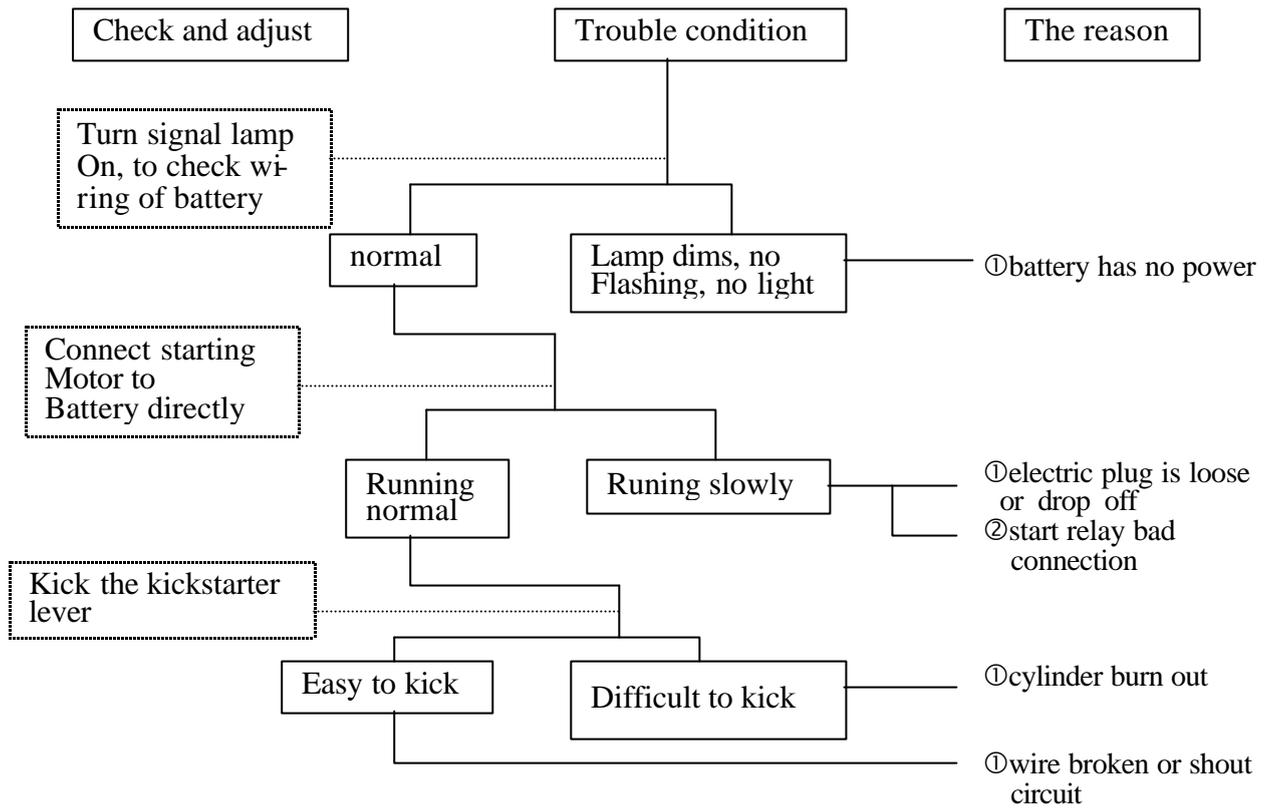


The starting motor abnormal

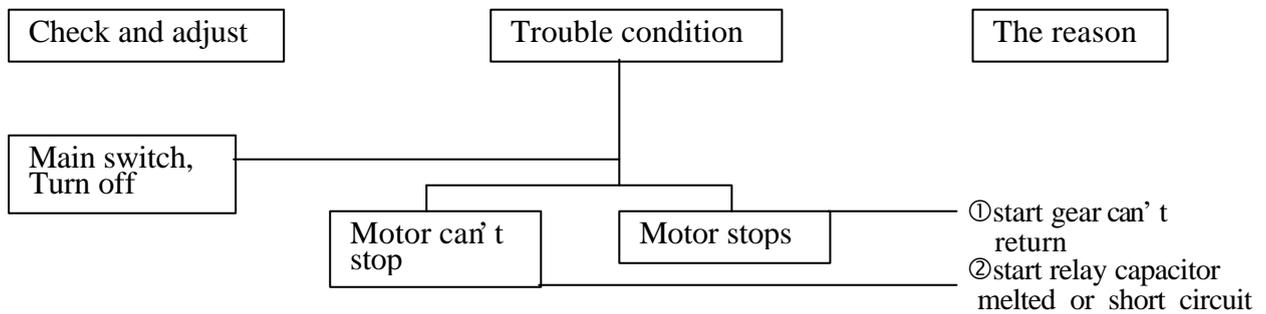
(a) Starting motor can not rotate



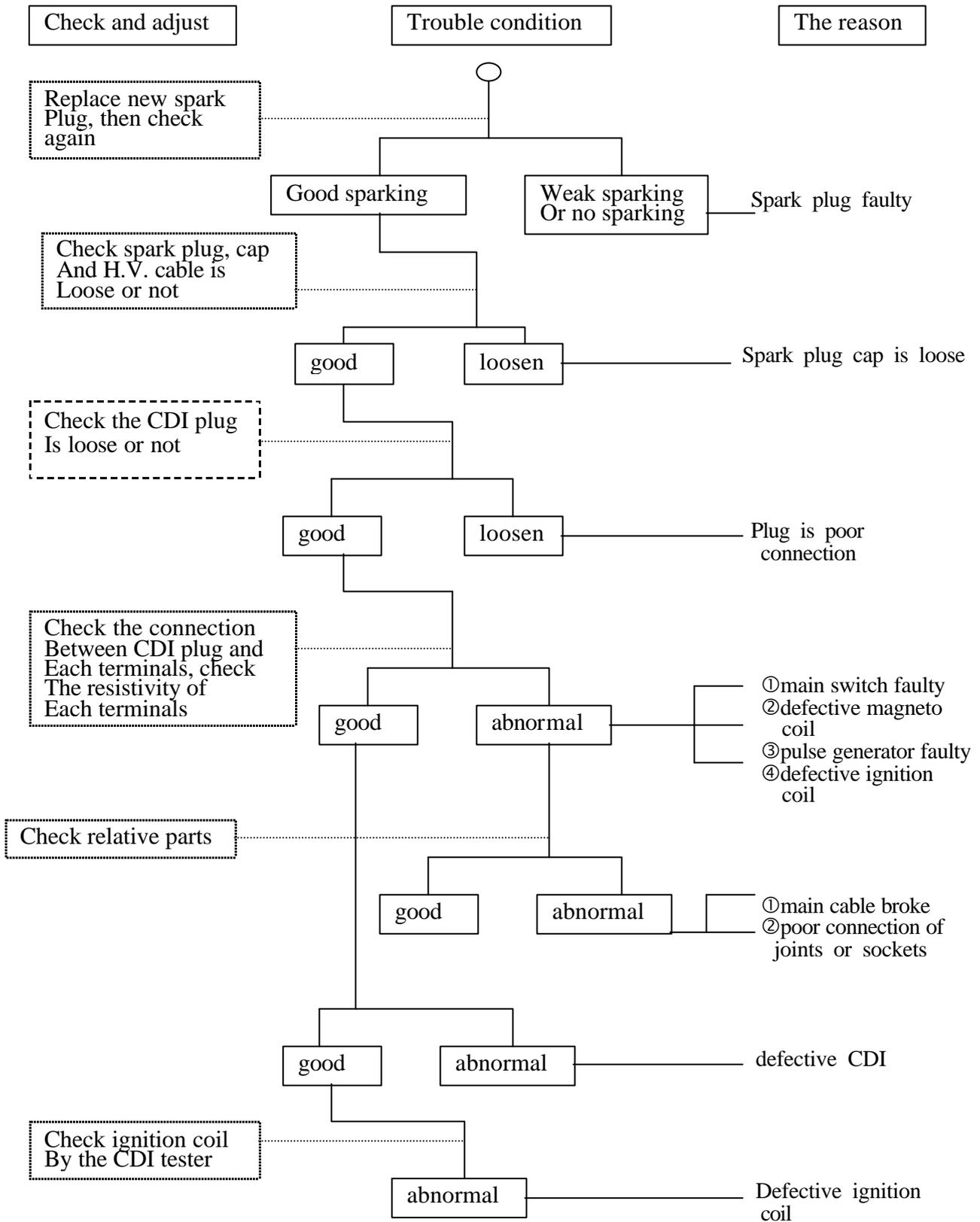
(b) Starting motor running slowly or no pick-up



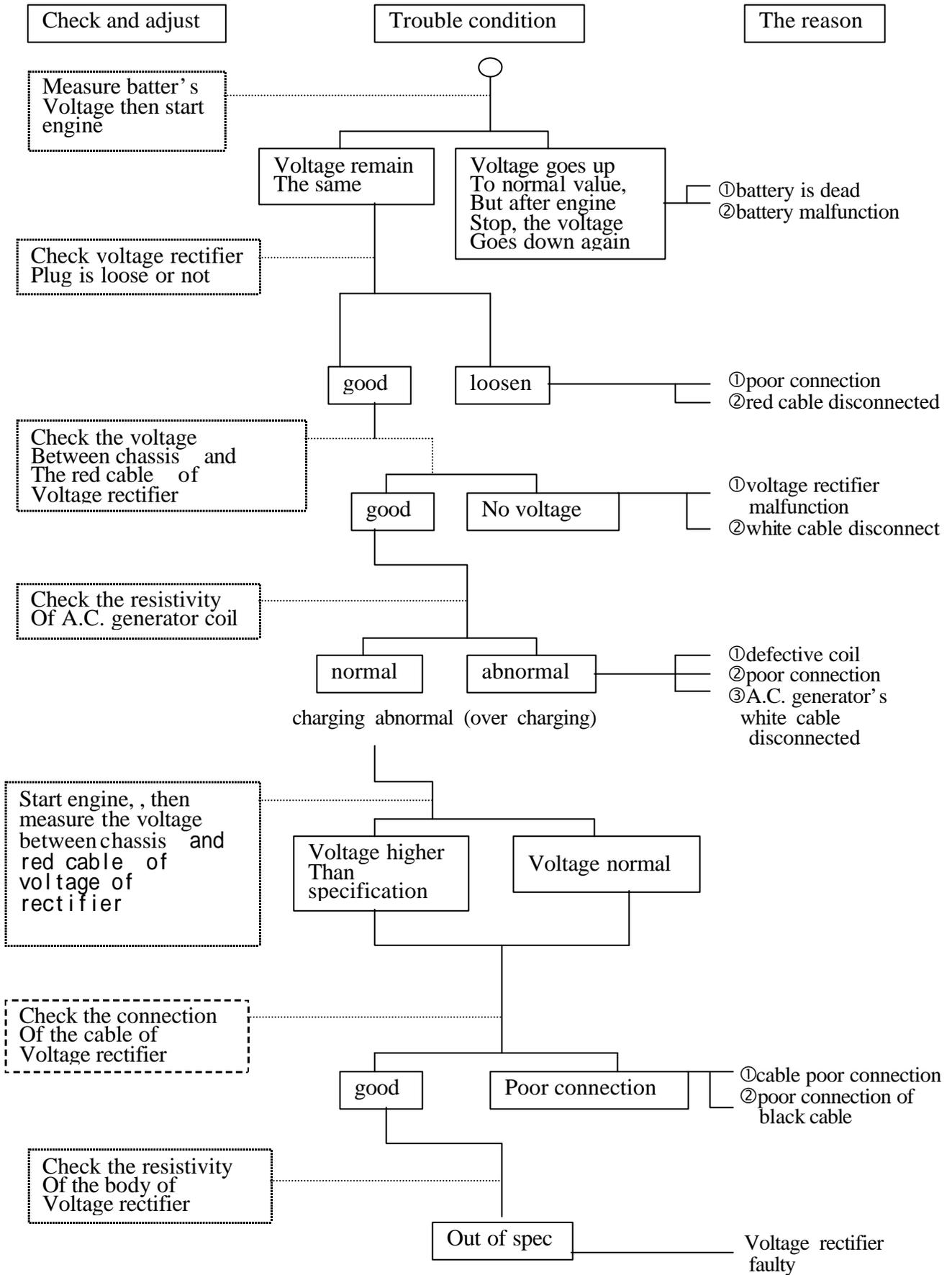
© Starting motor can not stop after starting



12.No sparking



13.Charging abnormal(battery over charging or over discharging)



3. Checking and Adjustment:

- (1) Regular checking table
- (2) Battery
- (3) Cleaning air cleaner
- (4) The final reduction mechanism oil
- (5) Spark plug
- (6) Compression pressure measurement
- (7) Ignition timing
- (8) Throttle cables adjustment
- (9) Idle adjustment
- (10) Frt brake adjustment
- (11) Rr brake adjustment
- (12) Tire

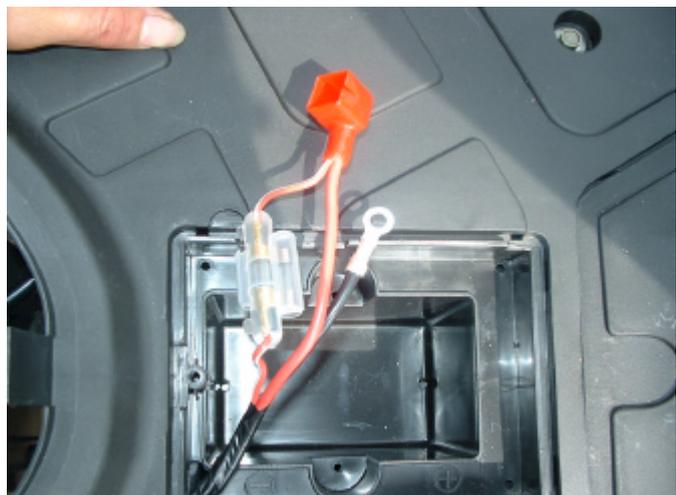
(1)Regular checking table:

1. **【O】** mark indicates periodical checking
2. **【 】** indicates changing the parts

Item			Checking period						Judgement standard	Remark	
			gen-eral che-cki ng	first month or Initial 500km	home		office				
					every6 months or 5000km	every12 months or 10000km	every1 months or 1000km	every3 months or 2500km			every12 months or 10000km
Suspension	Handlebar steering column	Loose or swing									
		Operation									
		Turning angle									
	front fork	Damaged									
		Shaft fixed condition								Check from Stering column	
		Shaft:loose							Check from Stering column		
Brake	Lever	a. clearance							Clearance: Front:5 -7mm Rear :5 -7mm		
		b. movement of brake									
	Brake cable	loose or damage									
		Change brake cable								every 2 ears	
	Brake cam	worn out									
	Wheel hub and brake shoe	a. clearance between hub and lining									
		b. brake shoe and brake lining worn-out									
c. wheel hub worn and damaged									standard dia:rear:110.0mm limit of use:rear:111.0mm		
Wheel	Front wheel axle	damaged or distorsion									
	Rear wheel axle	damaged or distorsion									
	tire	Pressure								unit: kg/c m ² ;1 driver front tire rear tire	
		Cracked or damaged								2.0 2.0	
		tire thread worn out								Change tire according to mark	
		tire surface or other intruders									
	Axle	Tighten the bolt and nut								Front axle nut torque 5.6-6.0kg-m rear axle nut torque 11.0-13.0kg-m	
	Rim	swingness and damage condit-ion								Swingness limit Vertical: below 2.0mm Horizpmtal:be;pn 2.0mm	

(2) Battery: Recharge when power is out

1. Open the cover and remove the battery cover.
→ Take out the battery,
2. Remove the negative cable and then the positive Cable, → take out the battery to recharge.
3. To re-assemble the battery, please follow the opposite Procedure of disassembling after recharging



Note:

A. The battery is totally sealed, do not remove seal bolts when recharging

B. It's no need to add any electrolyte for this re-filling free battery

Please recharging(12V) by the following current

Standard recharging: $0.5A \times 5-10$ hr or rapid recharging: $5A \times 30$ min.(110c.c.)

Standard: $0.4A * 4-10$ Hr or Rapid: $4A * 30$ min(50cc)

(3)Cleaning air cleaner

- 1.Remove air cleaner cover
- 2.Take out the air cleaner filter
- 3.Clean the filter by the compressor air
- 4.Assemble the air cleaner by reversing above procedure

Note: Do not start the engine
When the air cleaner is
Not installed



(4)The final reduction mechanism oil

- 1.Change the oil in the gear box:
 - a. Turn off the engine after warm up.
 - b. Put a bowl under the engine.
 - c. Remove the draining bolt and Filler bolt to drain the gear oil off.
 - d. Lock the draining bolt before refill 90c.c. gear oil and then lock the filling bolt.
 - e. Locking torque:1.8kg-m

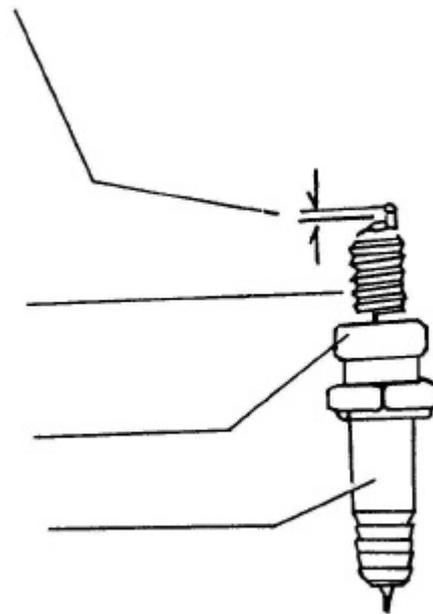


Note: Be sure the crankcase, tire or wheel are cleaned if there is grease/oil on it

(5) Spark plug

1. Remove spark plug
2. Check the spark plug electrode and check if it is
Burnt out or not and carbonized or not
3. Clean the electrode, if it is dirty
4. Spark plug specification
NGK:BY7HS or same spec.
 - Gap of spark plug: 0.6~0.7mm

- Electrode
Burn out
Carbon piled up
- Washer is
Distorted or not
- Procelain is
Cracked or not



(6) Compression pressure measurement:

1. Measure it when the engine is warm.
2. Open the seat, remove the luggage.
3. Remove the cover.
4. Remove spark plug then place compression pressure gauge.
5. Fully open the throttle, kick on kickstarter 5 Times continuously, measure the compression Pressure.
6. Compression pressure:
110cc: 7kg/c m^2 -500rpm
50cc: 6kg/c m^2 -600rpm
7. when the compression pressure is too low, check the following:
 - a. cylinder head gasket cracked.
 - b. piston cylinder worn out.
 - c. piston ring worn out.
8. If the compression pressure is too high it is due To carbon piled up on combustion chamber and Piston tip.



(7) Ignition timing:

This scooter is using CDI set, it is no need to adjust ignition timing.

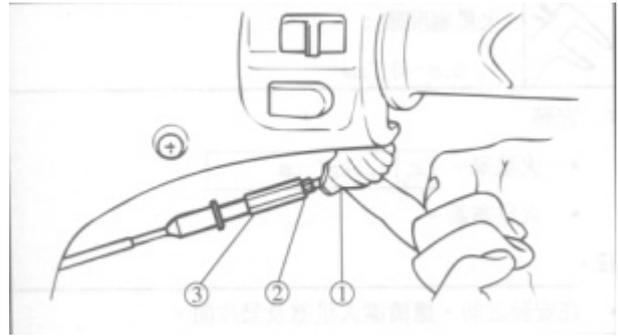
If ignition timing is not correct, check the CDI sets AC magneto, change it if it is abnormal.

checking ignition timing:

1. Open the seat, remove the luggage compartment
2. Remove the body cover
3. Remove fan case.
4. Check with ignition timing lamp.
keep the engine running at $1,900 \pm 100$ r.p.m
If the checking mark should lay in ± 3 apart
From "F", mark.
5. ignition timing: B.T.D.C.
 $17^\circ \pm 3^\circ / @ 1900\text{rpm}$

(8)Throttle cables adjustment:

- 1.check the clearance of throttle twist grip.
- 2.Normal clearance:1.5-3.5mm
- 3.Adjust it by :
 - take away the rubber
 - loosen the nut
 - rotating the adjuster nut to adjust the clearance , change it if the throttle cables can' t be adjusted.



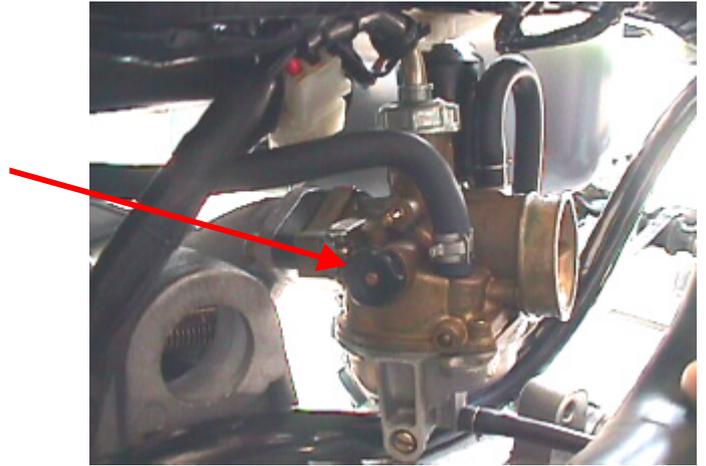
(9) Idle adjustment:

- 1.remove left body cover
- 2.start the engine and connect the tachometer
- 3.adjust the throttle valve screw to the specified revolution $1900 \pm 100\text{rpm}$
- 4.if the idling rpm is still unsteady or fuel up is not smooth, please adjust it by followings.

- a. Screw in the air adjust screw clockwise, then screw out counterclockwise.

Recommended loop:

- b. Rotate air adjust screw clockwise and counterclockwise to find out the highest revolution location.
- c. Rotate the throttle valve screw to idling condition.
- d. Fuel up gradually until the idling running rpm is steady.
- e. If the rpm is still not steady please repeat above procedure.



(10) front brake adjustment:

- 1.check the clearance of front brake lever.
Clearance:2-5mm
- 2.if the clearance is beyond, check whether:
 - a. The air mix into the pipe/caliper.
 - b. The disk brake system is leaking.

Note:

Try brake lever to see if it's loose.
Check the brake fluid. Once air mixed in the fluid pipe, which will reduce or damage the brake efficiency or even its function.



- 3.check the brake fluid level:

- a. Refill the brake fluid when the fluid level is under the LOWER line.
- b. Brake fluid specification:SAEJ-1703F-DOT3&DOT4.

Note:

- a. To prevent the fluid splashing onto the parts or clothes, put a piece of cloth on the bottom when refilling.
- b. Be caution not to mix water or particles into the master cylinder when refilling.
- c. Never use the fluid not complied with spec.
- d. In case the fluid stains on the eyes, wash with water at once and then ask for medical care immediately.

(11)Rear brake adjustment

1.Check the clearance

Of rear brake lever.

Clearance: 10-20mm

2.If the clearance is

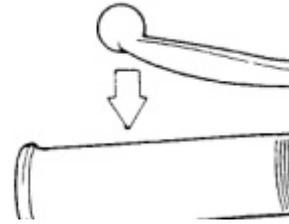
Beyond the above standard,

Adjust it by rotating the

Adjuster nut.

a. Lefthanded rotation enlarge
the clearance.

b. Righthanded rotation
reduce the clearance.



Note:
When the arrow of rear brake indicator lay in
The arrow of left crankcase, change the brake
Lining.



(12) Tire:

1. Check the tire air pressure

Notice:

Check the tire before running

2. Tire pressure:

Front tire: 2.0 kg/c m²

Front tire: 2.0 kg/c m²

3. Tire dimension:

Front tire: 120/70-12

Rear tire: 130/70-12

4. Check is there any sharp

Object pierce the tire.

5. Check the depth of tire

Thread.

- a. Depth(front & rear):

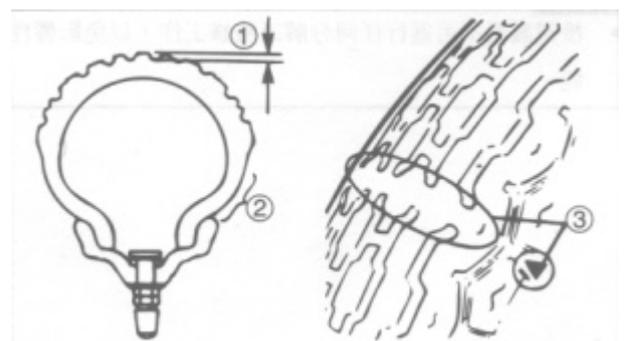
According to mark of tyre

“ ”to change a new tyre



Note:

- a. check and adjust the tire pressure when it is too low.
The pressure is according to the carrier, Driver, passenger, accessories and cruise Speed.
- b. Proper loading is very important for steering, riding, braking, performance and safety.
- c. Never carry any parcel unfastened.
- d. Load the heaviest parcel on the center of vehicle, balancing the weight on both sides.
- e. Beware of the weight loaded properly and check the tire pressure. The total weight of carrier, driver, passenger, and accessories cannot exceed the approved limit, An overload vehicle is easy to cause tire damage and accident for rider.

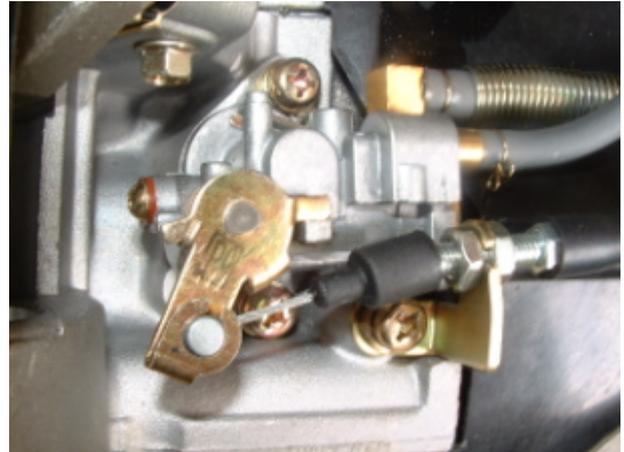


4.Dismantling, maintaining, repairing and assembling operation:

- (1)Lubrication system
- (2)Plastic parts
- (3)Engine dismantling
- (4)Drive pulley, starter, clutch, driven pulley
- (5)Cylinder head, cylinder, piston
- (6)AC Generator flywheel magneto
- (7)Final transmission mechanism
- (8)Crankcase, crankshaft.
- (9)Carburetor, reed valve, auto cock
- (10)Steering column, front wheel, front damper, front fork
- (11)Rear wheel, rear brake, rear damper
- (12)Fuel tank, oil tank

(1) Lubrication system:

1. Lubrication system diagram.



2. Troubleshooting.

- A. If there is too much white fume from exhaust system, which means too much Carbon piled up on the spark plug or the oil quality is not good.
- B. Engine over heating:
 - a. The adjustment of oil pump is not properly.(lack of oil)
 - b. The quality of oil is not good.
- C. Piston over burning.
 - a. There is air in the oil pump system.
 - b. Oil pump is out of order.
- D. The route from oil tank to oil pump is blocked.
 - a. Ventilation hole on the tank cover is blocked.

Note:1. When removing oil pump, do not drop any unexpected objects into the oil pipe.

2. Please release the air if there is air trapped in the oil pipe.

3. Locking torque of oil pump: 0.8-1.2kg-m

3. Removing oil pump.

Clean the oil pump and Crank case before operation

- a. Remove the luggage and rear bracket.
- b. Remove the input/output oil pipe.
- c. Take out the oil pump by removing The locking screw on oil pump and Oil gauge cable.



4. check oil pump.

Remove oil pump and check:

- a. O-ring is distorted or not.
- b. contactpart of crankcase is injured or not.
- d. Oil pump body is damaged or not
- e. The gears are damaged or not.
- f. Check seal and see if there Is oil leakage or not.
- g. Never dismantle oil pump it Can not function well after Dismantling.



5. Assemble the oil pump.

- a. Assemble the oil pump by reversing Above procedure.
O-ring of oil pump should be lubricated by Grease or oil, then place on crankcase.
The contact surface of oil pump and crank Case should be assembled firmly.
The gears of oil pump should be lubricated by grease.
- b. Be sure oil pump screw is tightened tightly
Locking torque: 0.8~1.2kg-m

After assembling, check the following:

- a. the adjustment of control cables
- b. Is there air in oil pipe.
- c. oil leakage at any location.

6. Releasing air in the oil pump.

- a. If there is air in the oil pipe, it will cause engine lubrication trouble
- b. Releasing air operation means the release of air trapped in the air pipe, oil pipe and oil pump. Please first release air from the oil pipe

- (a) Fill up specific amount of oil to oil tank.
- (b) Place dry cloth under the oil pump.
- © Remove oil pipe.
- (d) Use injector to fill up the oil in the oil pump body and oil pipe. Be sure the oil pipe and oil pump are full of oil before assembling.
- (e) After assembling, check if there is still air trapped in the oil pipe.

3.Screwing out the screws of the rear carrier

→take off the rear carrier



4.Open the seat, screwing out the 9 screws of luggage compartment

→take off the luggage compartment.



5.Screwing out the screws of front body cover

→take off the front body cover.



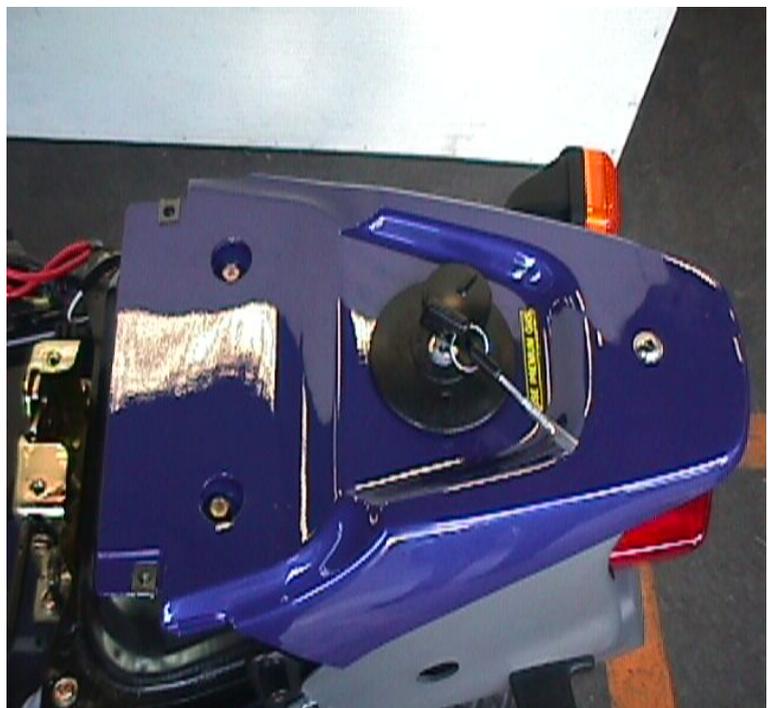
6.Screwing out the screws of left side cover
→take off the left side cover.



7.Screwing out the screws of right side cover
→take off the right side cover.



8.Screwing out the screws of rear cover
→take off the rear cover.



9. Take off the upper & lower handle cover firstly, then screwing off the screws of front fender.



10. screwing out the screws of front inner cover.



11.screwing out the screws of front mudguard.



12.Before taking off the step floor, screwing out the screws of battery cover firstly
→take off the battery cover.

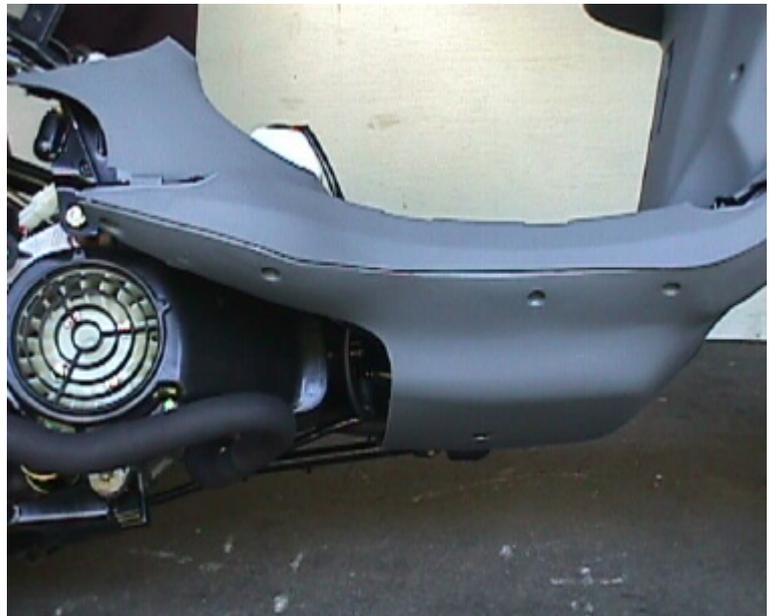


13. Disconnect the negative cable firstly, then positive cable
→take out the battery.



14. Screwing out the four screws of the step plate
→take off the step plate.

15. Screwing out the screws of step floor & lower mudguard
→take off the step floor & lower mudguard.



Locking torque:
M6:0.7-1.1kg-m
M5:0.35-0.5kg-m

Note: Pay attention not to clamp or scraping the cables by the plastic parts when assembling.

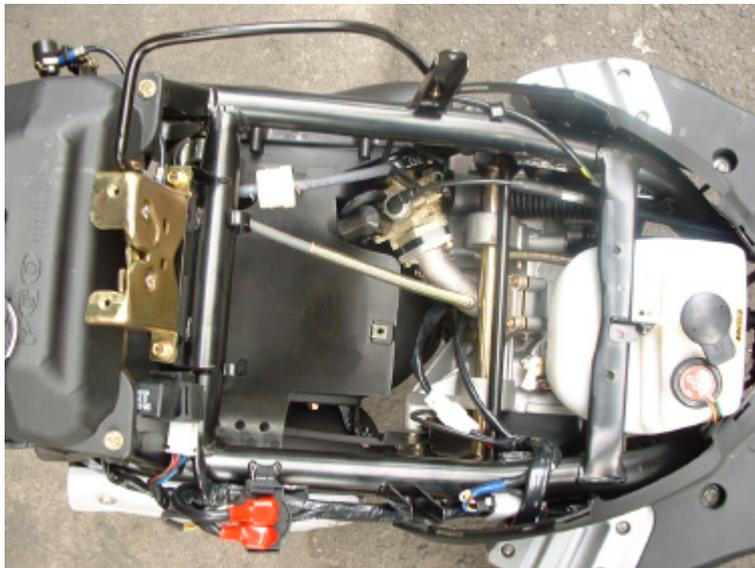
(3)Dismantling Engine

A. Dismantling engine.

1. Take off the luggage compartment.



2. Remove vacuum pipe, fuel pipe, oil pipe. Cable of auto choke and carburetor.



4.Remove the cap of spark plug.



5.Remove engine hanger shelf's nut, rear damper blot and rear brake cable.



6.Remove the engine.



B. installing engine.

1. Install engine please reverse above procedure.

2. Locking torque:

M8: 2.0~3.0kg-m

M10: 3.0~4.0kg-m

M12: 5.0~6.0kg-m

3. After installing, inspect and adjust the following:

a. the wire connecting.

b. throttle cable, oil control cable.

c. fuel and oil route.

d. rear brake adjustment.

(4) Drive pulley, starter, clutch, driven pulley

A. Troubleshooting:

- a. Engine starts, but vehicle does not move.
 1. driving belt worn out
 2. driven plate worn out
 3. clutch lining worn out
- b. The vehicle stops or trembles when running,
 1. clutch lining spring cracked or broken.
- c. Can't reach high speed, no pick-up
 1. driving belt worn out.
 2. Driving plate spring distortion.
 3. Weight roller worn out.
 4. Driving plate abnormal.

Note:

No grease and oil allowed stain on the driving belt and driven plate.

B. Measurement data

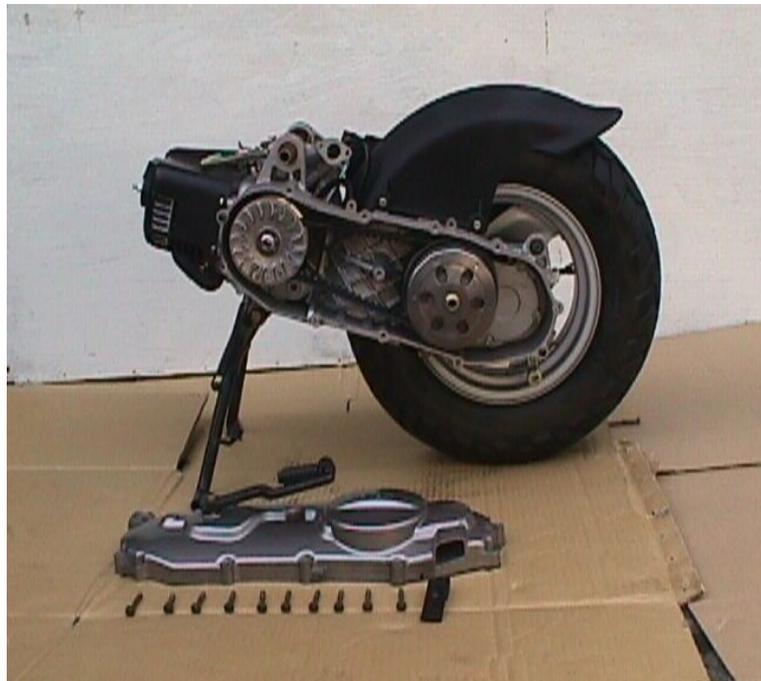
Item	Standard value(mm)	Limit of use(mm)
	110cc	110cc
The bush inner dia of Slide driving plate	23.98-24.052	24.240
Driving plate's boss Outer dia	23.974-23.960	23.934
Weight roller outer Dia	15.992-16.008	15.500
Clutch cover	120.0-120.2	120.500
Driven plate spring Free length	154.600	149.300
Driving plate sets Outer dia	33.965-33.985	33.940
Slide driven plate Inner dia	34.000-34.025	34.050

C. Driving pulley.

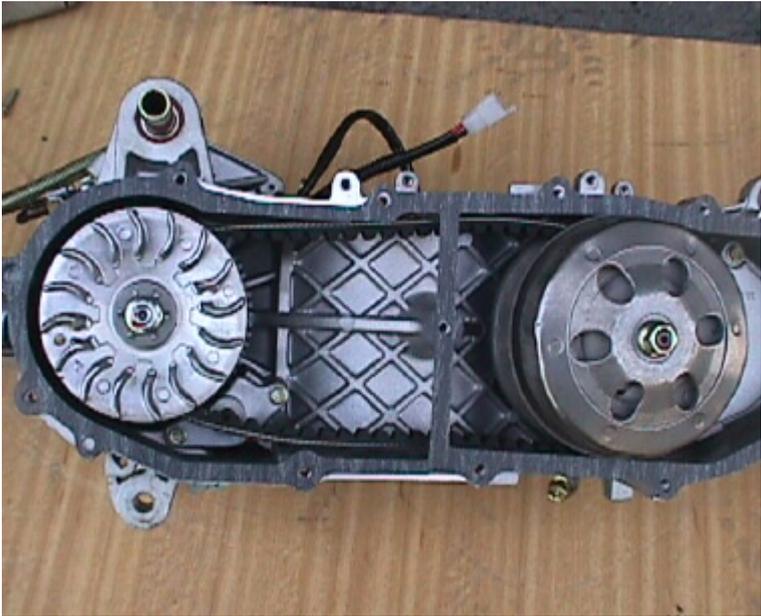
1.Remove the 10 screws of left cover.



2.Take off the left cover.



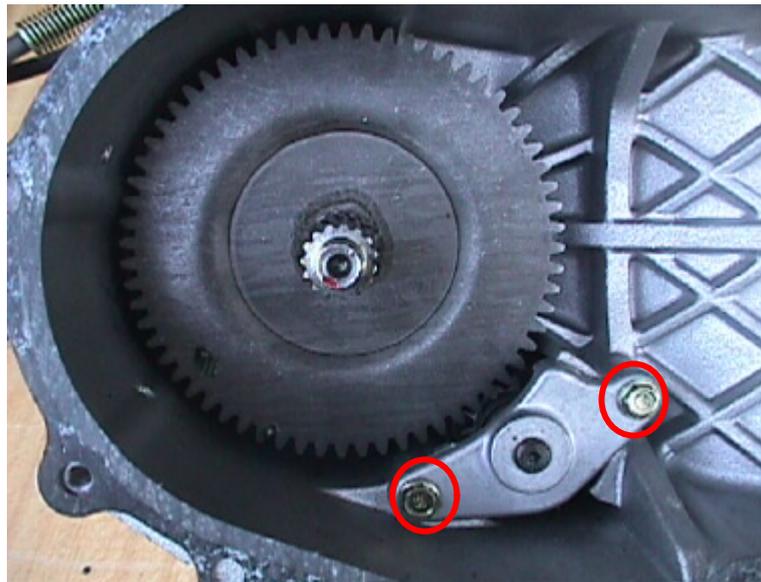
3.Remove the fixing nut of clutch.



4. Take off the ramp plate, belt & rear clutch, and the driving plate.



7. Loosen 2 hexagon screws, and take off the driving gear starter fixing plate set.



8. Remove the start idle gear set.



9. Assemble driving pulley, please reverse above procedure.

Locking torque:
1.M10 nut of driving pulley:3.5~4.0kg- m
2.M10 nut of clutch outer:3.5~4.0kg- m

10. Checking the driving belt

(1)check whether it is cracked or its rubber and fiber are loose or not
also check if they are extraordinarily worn out.

(2)driving belt width:

limit of use : change it when below 16.5mm.

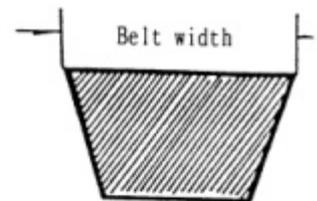
11. Disassemble slide driving plate set

(1)Remove bush of slide driving plate

(2)Remove screw, and disassemble the cover
of slide driving plate.

(3)Remove ramp plate.

(4)Remove weight rollers.



12. Checking list:

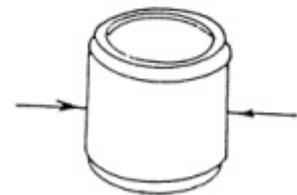
(1)Check the wearing condition of weight roller.

limit of use:change it when below 15.5mm.

(2)Check inner dia of slide driving plate's gasket.

Limit of use:
Change it when above 20.068 mm

(3)Check the wearing condition for driving pulley surface.



Check the wearing condition

(4)Check the outer diameter of the driving plate's boss.

Limit of use: change it when
Below 23.934mm