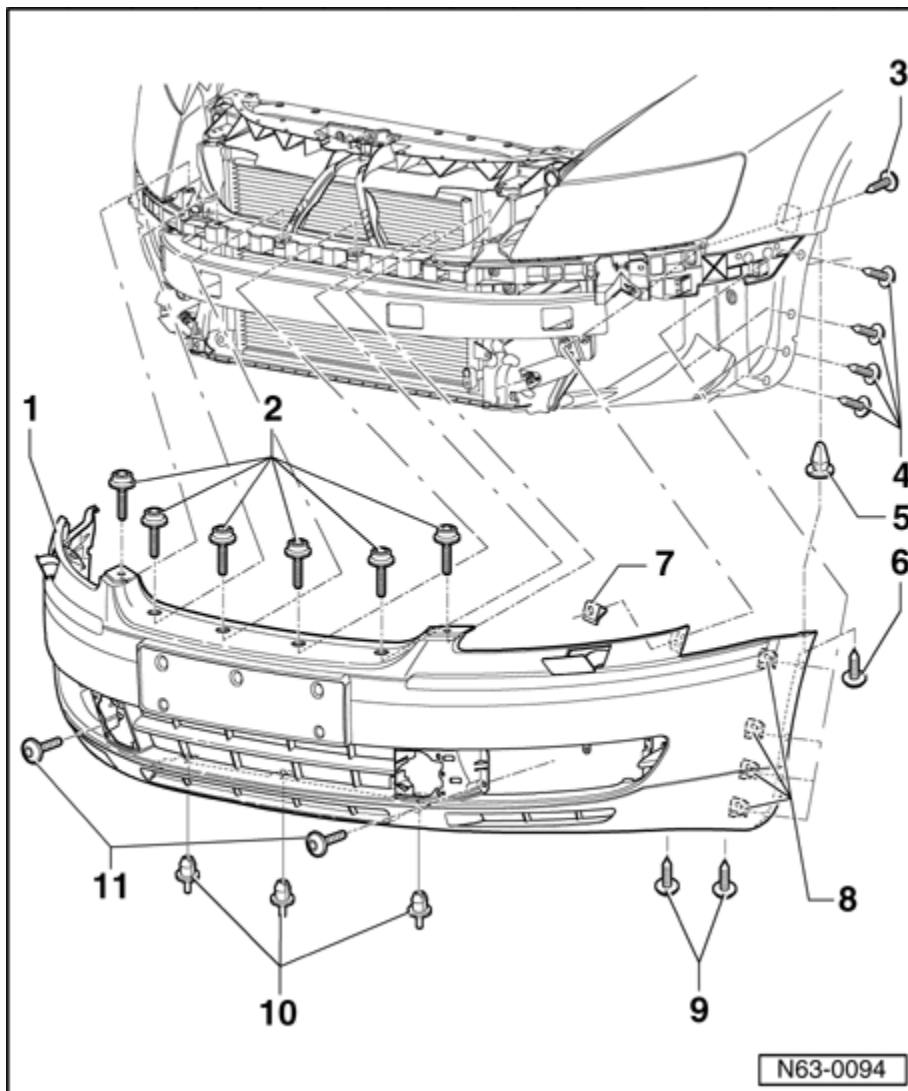


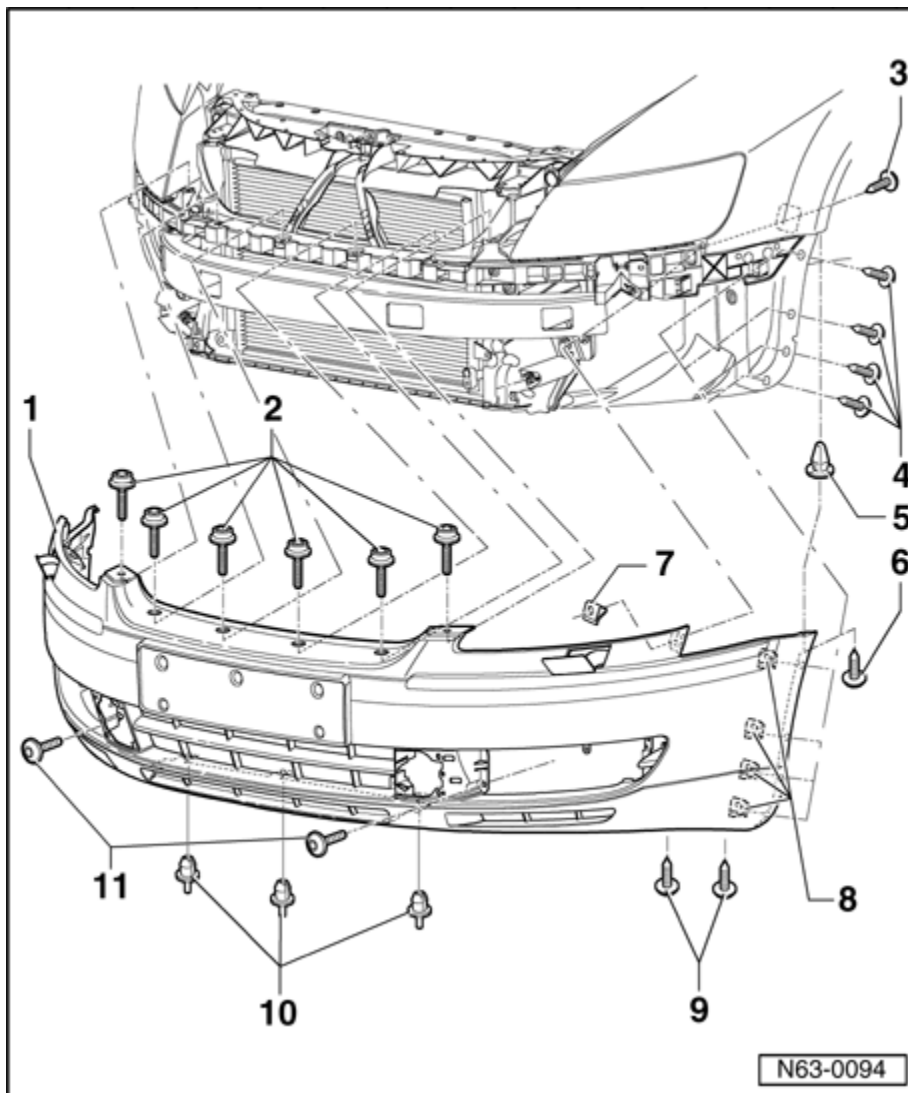
Volkswagen > Phaeton > 2004-2006
Body Exterior
63 - Front Bumper

Bumper Cover, Removing and Installing

Removing



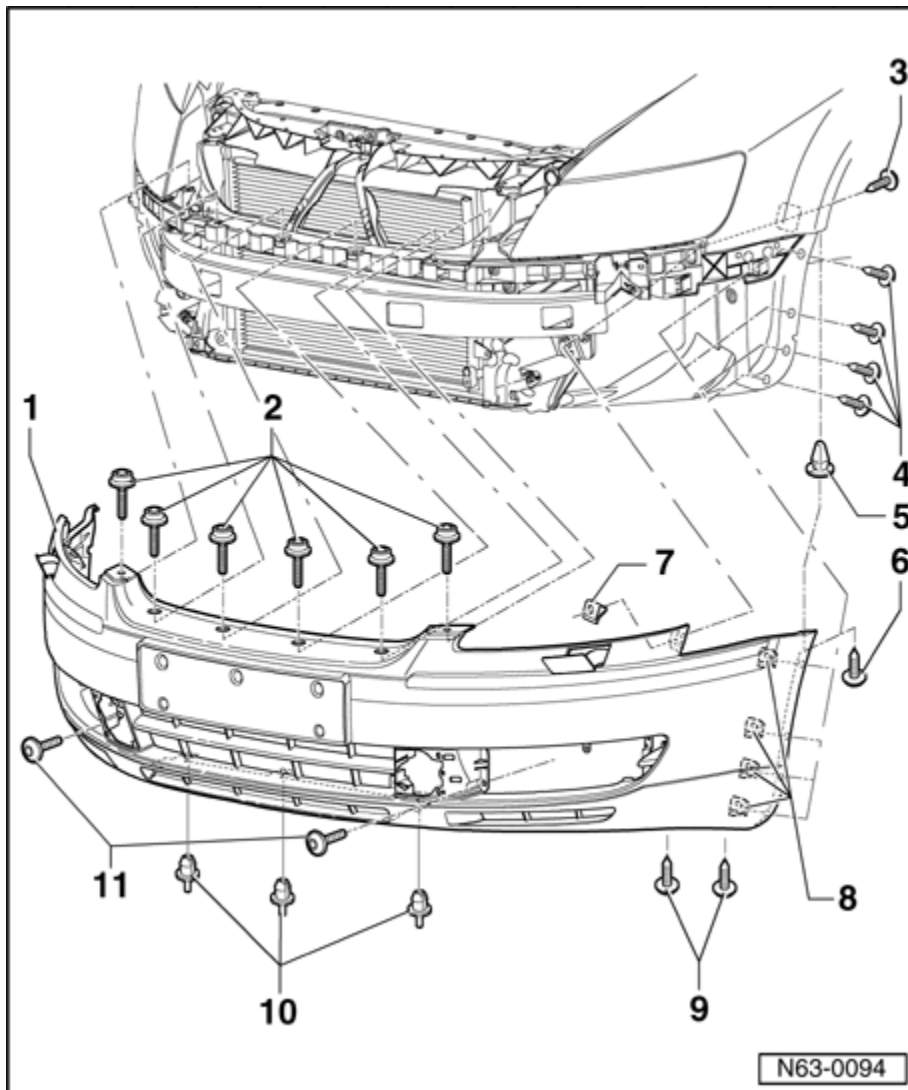
– Remove the bolts - 2 - .



- The bolts - **11** - are located under the cover piece ⇒ [Cover Piece, Removing and Installing](#) .
- On the bottom side of the cover, loosen the bolts - **9** - to the wheel housing liner and the clips - **10** - to the noise insulation.
- In the wheel housing, remove bolts - **4** - and bolt - **6** - , which points upward.
- Bring the headlamp cleaning system cover into the lock position.
- Reach the bolt - **3** - through the opening in the wheel housing liner using special tool T 10113 .
- With a second technician, pull the cover parallel out of the guides.
- Disconnect the parking assist connector ⇒ Electrical Equipment - Repair Group 94
- Disconnect any additional connectors from the electrical components.

Installing

Follow the sequence when tightening the bolts.



- Tighten bolt - **3** - first.
- Then tighten both outer bolts in the group of bolts marked - **2** - , and then the four middle bolts in that group.
- Next, tighten bolts - **6** - , which point upward in the wheel housing, and bolts - **11** - .
- After that, there is no specified tightening sequence for the remaining bolts and clips.

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