### **MERCEDES 722.6**

PART NUMBERS 68942-02, -03, -04, -05K

## Complaint

#### Harsh, bumpy or flare shifts

SECONDARY COMPLAINT

Slipping gears

# CAUSE

Wear at the 1-2/4-5, 2-3 and/or 3-4 overlap control valve sleeves allows modulating oil pressure to exhaust.

## Correction

These modulating sleeves position the valve for proper clutch feed. Sleeve kits correct the wear condition and restore control of clutch pressure apply or exhaust.

# Overlap Control Valve Sleeve Kits

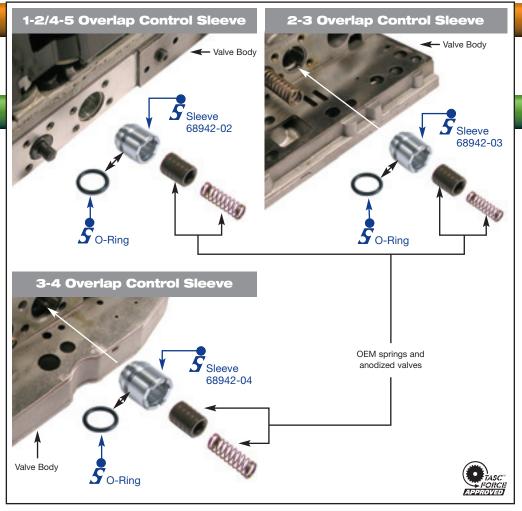
68942-05K	Overlap Control Sleeve Kit
3 Sleeves	(1 for each location)
3 O-Rings	

Also available separately

68942-02	1-2/4-5 Overlap Control Sleeve
68942-03	2-3 Overlap Control Sleeve
68942-04	3-4 Overlap Control Sleeve

Each kit includes the following

1 Sleeve 1 O-Ring



#### **Sonnax Part Summary**

Continuous plunger valve oscillation causes wear at the 1-2/4-5, 2-3 and/or 3-4 overlap control valve sleeves, allowing modulated oil pressure to exhaust or oppose the shift and create numerous shift complaints. The highly wear-resistant Sonnax replacement sleeves restore necessary hydraulic control tolerances, and have external o-rings to provide additional positive sealing in the bore. The OEM springs and anodized valves can be reused.

#### **Features & Benefits**

- Highly wear-resistant sleeves restore hydraulic control.
- External o-rings provide additional positive sealing in the bore.
- The OEM springs and anodized valves can be reused.
- End-face grooves aid in easy sleeve identification.

