![bimmian logo] **www.bimmian.com** Silver / Chrome Gauge Rings DIY Guide

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Tools Required			
T-20 Torx Key	Zip ties	Glass cleaner	Utility knife
T-10 Torx Key	5 min Epoxy glue	Paper towel	

1.)Remove the 2 screws holding the gauge pod into the dash using the T-20 Torx Key

2.)Carefully pull the pod out of the dash. Unclip the wiring harnesses by depressing the tabs (A) and lifting the harness lock (B)

3.) Carefully remove the display buttons but pulling firmly

4.)Using the T-10 Torx key remove the 4 screws holding the gauge pod cover to the gauge panel.

5.)With the cover removed carefully flip the gauge pod over supporting the gauge panel with your other hand as to prevent it from dropping to remove the gauge panel from the front of the gauge pod.

6.)With the gauge panel set aside. "Dry-fit" each ring into the front of the gauge pod to insure a proper fit. If necessary use a utility knife and/or sandpaper to remove any excess material to get the proper fit.

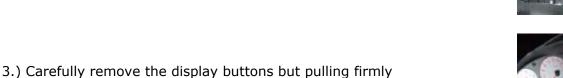7.)Once properly fitted. secure all 4 rings with zip ties (do not over tighten zip ties)

8.) Apply a VERY thin bead of 5 min epoxy glue on the outer edge of the ring (wipe excess epoxy glue around inner rings with paper towel)

9.) Let glue dry (as specified on glue bottle), once dry cut zip ties and re assemble everything back in reverse order